



Staitech is one of the UK's leading manufacturers and suppliers of high purity system components to the Pharmaceutical industry.

Located in Stroud, Gloucestershire, the company boasts a modern manufacturing facility where machining, fabrication, electropolishing and assembly is carried out.

In addition to the products designed and manufactured by Staitech, the company also stocks and distributes selected products from a number of well known manufacturers such as Steriflow, Wika and SVF Flow Controls.

This short form catalogue is intended to provide an overview of the extensive range of products available from Staitech, many of which are held in stock and ready for immediate despatch.



#### Certification

The required level of certification should be stated at the time of ordering. Typical documentation includes:

- Certificates of conformity
- Material certification
- FDA and USP Class VI compliance
- · ADI free certificates
- PED compliance
- ATEX

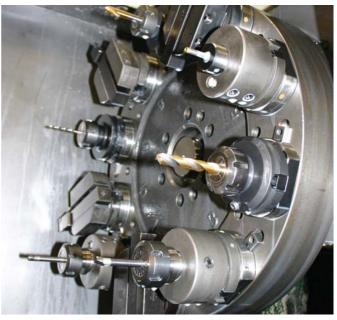












# Staitech

#### **HIGH PURITY SYSTEM COMPONENTS**

#### How to order

A simple way is to complete the order form included on page 43, or use one of the following:

By phone: +44 (0) 1453 882736 By Fax: +44 (0) 1453 882744 By Email: sales@staitech.com









### **Delivery**

Staitech use Citylink next day couriers for deliveries within the UK.

Next day - Up to 1Kg: £15.00 Next day - Up to 10Kg: £18.50 Before 10.30am: £26.50

Please request prices for international deliveries.



### **Payment**

Staitech accept all major credit cards, company or personal cheques.

For qualifying customers, Staitech also offer a net 30 day payment account. Orders placed on account must be accompanied by a valid order number.

Address: Staitech

> PO Box 152 Stroud GL6 8YT

All orders are accepted in accordance with our standard terms and conditions which are available upon request.

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**Pressure Transmitters** 

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Steam Traps

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# **Clamp Gaskets**

Standard gaskets are available in a range of materials to suit 1/4" to 4" clamp fittings in accordance with BS 4825/ASME BPE dimensions. Gaskets can also be supplied in larger sizes up to 12" and in Schedule pipe and metric sizes. All gaskets are FDA CFR 21 compliant and meet USP Class VI criteria. Full batch certification is available for all gasket types.



| EPDM - Blac   | ck            |           |           |            |            |            |            |            |            |
|---------------|---------------|-----------|-----------|------------|------------|------------|------------|------------|------------|
|               | 1/4"          | 1/2"      | 3/4"      | 1″         | 1-1/2"     | 2"         | 2-1/2"     | 3"         | 4"         |
| Price (£)     | 1.30          | 1.15      | 1.20      | 1.50       | 1.35       | 1.80       | 2.10       | 2.55       | 2.85       |
| Order Ref     | EBK-G-025     | EBK-G-050 | EBK-G-075 | EBK-G-100  | EBK-G-150  | EBK-G-200  | EBK-G-250  | EBK-G-300  | EBK-G-400  |
| EPDM - Lipp   | oed Type - Bl | ack       |           |            |            |            |            |            |            |
|               | 1/4"          | 1/2"      | 3/4"      | 1″         | 1-1/2"     | 2"         | 2-1/2"     | 3″         | 4"         |
| Price (£)     | -             | -         | -         | 1.65       | 1.50       | 1.95       | 2.30       | 2.80       | 3.15       |
| Order Ref     | -             | -         | -         | EBK-GL-100 | EBK-GL-150 | EBK-GL-200 | EBK-GL-250 | EBK-GL-300 | EBK-GL-400 |
| Viton - Blac  | :k            |           |           |            |            |            |            |            |            |
|               | 1/4″          | 1/2"      | 3/4"      | 1″         | 1-1/2"     | 2"         | 2-1/2"     | 3"         | 4"         |
| Price (£)     | _             | 2.45      | 2.55      | 2.85       | 2.55       | 3.10       | 3.95       | 5.15       | 7.25       |
| Order Ref     | -             | VBK-G-050 | VBK-G-075 | VBK-G-100  | VBK-G-150  | VBK-G-200  | VBK-G-250  | VBK-G-300  | VBK-G-400  |
| Viton - Lipp  | ed Type - Bl  | ack       |           |            |            |            |            |            |            |
|               | 1/4″          | 1/2″      | 3/4"      | 1″         | 1-1/2"     | 2"         | 2-1/2"     | 3″         | 4"         |
| Price (£)     | -             | =         | =         | 3.15       | 2.80       | 3.50       | 4.40       | 5.80       | 8.25       |
| Order Ref     | -             | -         | -         | VBK-GL-100 | VBK-GL-150 | VBK-GL-200 | VBK-GL-250 | VBK-GL-300 | VBK-GL-400 |
| Silicone - Cl | lear Platinum | n Cured   |           |            |            |            |            |            |            |
|               | 1/4"          | 1/2"      | 3/4"      | 1"         | 1-1/2"     | 2"         | 2-1/2"     | 3"         | 4"         |
| Price (£)     | -             | 1.60      | 1.70      | 1.90       | 1.80       | 2.10       | 2.35       | 2.55       | 2.85       |
| Order Ref     | -             | SPT-G-050 | SPT-G-075 | SPT-G-100  | SPT-G-150  | SPT-G-200  | SPT-G-250  | SPT-G-300  | SPT-G-400  |
| Silicone - Cl | lear Peroxide | Cured     |           |            |            |            |            |            |            |
|               | 1/4″          | 1/2″      | 3/4"      | 1″         | 1-1/2"     | 2"         | 2-1/2"     | 3″         | 4"         |
| Price (£)     | 1.40          | 1.35      | 1.40      | 1.60       | 1.45       | 1.75       | 1.95       | 2.15       | 2.35       |
| Order Ref     | SPX-G-025     | SPX-G-050 | SPX-G-075 | SPX-G-100  | SPX-G-150  | SPX-G-200  | SPX-G-250  | SPX-G-300  | SPX-G-400  |
| Silicone - Li | pped Type -   |           |           |            |            |            |            |            |            |
|               | 1/4″          | 1/2"      | 3/4"      | 1"         | 1-1/2"     | 2"         | 2-1/2"     | 3"         | 4"         |
| Price (£)     | -             | -         | -         | 1.90       | 1.80       | 2.10       | 2.35       | 2.55       | 2.85       |
| Order Ref     | -             | -         | -         | SPT-GL-100 | SPT-GL-150 | SPT-GL-200 | SPT-GL-250 | SPT-GL-300 | SPT-GL-400 |
| PTFE - White  | e solid moul  | ded PTFE  |           |            |            |            |            |            |            |
|               | 1/4″          | 1/2"      | 3/4"      | 1″         | 1-1/2"     | 2"         | 2-1/2"     | 3"         | 4"         |
| Price (£)     | 1.70          | 0.95      | 1.05      | 1.15       | 1.10       | 1.20       | 1.25       | 1.35       | 1.50       |
| Order Ref     | T-G-025       | T-G-050   | T-G-075   | T-G-100    | T-G-150    | T-G-200    | T-G-250    | T-G-300    | T-G-400    |
| PTFE-Viton I  | Envelope - W  |           |           |            |            |            |            |            |            |
|               | 1/4"          |           |           |            |            | 2"         | 2-1/2"     | 3"         | 4"         |
| Price (£)     | -             | 3.25      | 3.35      | 3.20       | 3.10       | 3.30       | 3.65       | 4.25       | 8.25       |
| Order Ref     |               | TV-G-050  | TV-G-075  | TV-G-100   | TV-G-150   | TV-G-200   | TV-G-250   | TV-G-300   | TV-G-400   |
| PTFE-Viton I  | Envelope - Li |           |           |            |            |            |            |            |            |
|               | 1/4"          | 1/2″      | 3/4"      | 1″         | 1-1/2"     | 2"         | 2-1/2"     | 3"         | 4"         |
| Price (£)     | -             | -         | -         | 5.25       | 5.00       | 6.35       | 8.50       | 10.65      | 12.65      |
| Order Ref     |               | -         | -         | TV-GL-100  | TV-GL-150  | TV-GL-200  | TV-GL-250  | TV-GL-300  | TV-GL-400  |
| TUF-FLEX - \  | White PTFE b  |           |           |            | "          | . "        | 2 4 1- 11  | . "        | . "        |
| . (-)         | 1/4″          | 1/2″      | 3/4"      | 1"         | 1-1/2"     | 2"         | 2-1/2"     | 3"         | 4"         |
| Price (£)     | -             | 11.10     | 11.10     | 11.85      | 11.75      | 12.50      | 14.50      | 19.25      | 24.00      |
| Order Ref     | -             | TF-G-050  | TF-G-075  | TF-G-100   | TF-G-150   | TF-G-200   | TF-G-250   | TF-G-300   | TF-G-400   |

| Stainless Steel Infused PTFE - 50/50 PTFE/316 stainless steel composite |      |          |          |          |          |          |          |          |          |  |  |
|---|------|----------|----------|----------|----------|----------|----------|----------|----------|--|--|
|   | 1/4" | 1/2"     | 3/4"     | 1″       | 1-1/2"   | 2"       | 2-1/2"   | 3"       | 4"       |  |  |
| Price (£)   | -    | 2.45     | 2.50     | 4.05     | 3.75     | 4.60     | 6.35     | 8.95     | 12.60    |  |  |
| Order Ref   | -    | TS-G-050 | TS-G-075 | TS-G-100 | TS-G-150 | TS-G-200 | TS-G-250 | TS-G-300 | TS-G-400 |  |  |

| Gylon - Blue Gylon 3504 |      |          |          |          |          |          |          |          |          |  |  |
|-------------------------|------|----------|----------|----------|----------|----------|----------|----------|----------|--|--|
|                         | 1/4" | 1/2"     | 3/4"     | 1"       | 1-1/2"   | 2"       | 2-1/2"   | 3"       | 4"       |  |  |
| Price (£)               | -    | 3.40     | 3.50     | 3.90     | 4.15     | 4.90     | 6.00     | 7.00     | 8.00     |  |  |
| Order Ref               | =    | GY-G-050 | GY-G-075 | GY-G-100 | GY-G-150 | GY-G-200 | GY-G-250 | GY-G-300 | GY-G-400 |  |  |

Certification - Individually certified stating batch number and cure date - £3.50 per line item

#### Also available

• ISO and DIN Sizes

- · Laser engraved identification detail
- Coloured silicone gaskets
- · Metal impregnated detectable gaskets

PEEK lined EPDM

### Flange Gaskets & O-rings

For sanitary applications where flanges are used Staitech offer a range of cut gaskets and sheet gasket materials. Available materials include PTFE, Gylon, EPDM, Viton and Silicone. Staitech also stock a wide range of FDA CFR 21 and USP Class VI certified O-rings in EPDM, Viton, Silicone and FEP encapsulated materials. For non-standard sizes Staitech also offer a bespoke moulding service. For pricing and availability consult Staitech.



### **Plain Orifice Plate Gaskets**

Orifice plate gaskets are available both tabbed and non-tabbed. Slit gaskets allow easy removal of a solid inner disc for drilling or routine gasket replacement. All gasket elastomers are FDA CFR 21 compliant and meet USP Class VI criteria.



| EPDM gaske                | t only - Black | (           |             |             |             |             |             |             |  |  |
|---------------------------|----------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--|--|
|                           | 1/2"           | 3/4"        | 1″          | 1-1/2"      | 2"          | 2-1/2"      | 3"          | 4"          |  |  |
| Price (£)                 | 34.50          | 34.50       | 17.00       | 15.50       | 20.50       | 23.00       | 27.50       | 31.00       |  |  |
| Order Ref                 | EBK-GOP-050    | EBK-GOP-075 | EBK-GOP-100 | EBK-GOP-150 | EBK-GOP-200 | EBK-GOP-250 | EBK-GOP-300 | EBK-GOP-400 |  |  |
| Viton gasket only - Black |                |             |             |             |             |             |             |             |  |  |
|                           | 1/2″           | 3/4"        | 1″          | 1-1/2"      | 2"          | 2-1/2"      | 3"          | 4"          |  |  |
| Price (£)                 | 34.50          | 34.50       | 29.00       | 26.00       | 34.00       | 39.00       | 45.00       | 55.00       |  |  |
| Order Ref                 | VBK-GOP-050    | VBK-GOP-075 | VBK-GOP-100 | VBK-GOP-150 | VBK-GOP-200 | VBK-GOP-250 | VBK-GOP-300 | VBK-GOP-400 |  |  |
| Silicone gas              | ket only - Cle | ar Platinum | Cured       |             |             |             |             |             |  |  |
|                           | 1/2″           | 3/4"        | 1″          | 1-1/2"      | 2"          | 2-1/2"      | 3"          | 4"          |  |  |
| Price (£)                 | 34.50          | 34.50       | 29.50       | 26.50       | 35.00       | 40.00       | 47.00       | 55.00       |  |  |
| Order Ref                 | SPT-GOP-050    | SPT-GOP-075 | SPT-GOP-100 | SPT-GOP-150 | SPT-GOP-200 | SPT-GOP-250 | SPT-GOP-300 | SPT-GOP-400 |  |  |

| Orifice plate blank - 316 stainless steel |         |         |         |         |         |         |         |         |  |  |  |  |
|---|---------|---------|---------|---------|---------|---------|---------|---------|--|--|--|--|
|   | 1/2"    | 3/4"    | 1"      | 1-1/2"  | 2"      | 2-1/2"  | 3"      | 4"      |  |  |  |  |
| Price (£)                                 | 17.80   | 17.80   | 14.30   | 14.30   | 15.75   | 20.30   | 27.60   | 35.75   |  |  |  |  |
| Order Ref                                 | OP3-050 | OP3-050 | OP3-100 | OP3-100 | OP3-200 | OP3-250 | OP3-300 | OP3-400 |  |  |  |  |

See page 7 for machining options

Order Ref

### **Tabbed Orifice Plate Gaskets**

Where identification is required that an orifice plate is fitted then tabbed units are available. A slit gasket once again allows easy removal of a solid inner disc for drilling or routine gasket replacement. A range of clamps are offered for use with tabbed orifice plates as outlined on pages 12 and 13. All gasket elastomers are FDA CFR 21 compliant and meet USP Class VI criteria.



| EPDM gaske   | t only - Black | <            |              |              |              |              |              |              |  |  |
|--|----------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--|--|
|  | 1/2″           | 3/4"         | 1″           | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |  |  |
| Price (£)  | 43.75          | 43.75        | 51.00        | 52.50        | 55.00        | 69.50        | 83.00        | 109.00       |  |  |
| Order Ref  | EBK-GOPT-050   | EBK-GOPT-075 | EBK-GOPT-100 | EBK-GOPT-150 | EBK-GOPT-200 | EBK-GOPT-250 | EBK-GOPT-300 | EBK-GOPT-400 |  |  |
| Viton gasket only - Black                          |                |              |              |              |              |              |              |              |  |  |
|  | 1/2″           | 3/4"         | 1″           | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |  |  |
| Price (£)  | 46.50          | 46.50        | 55.50        | 58.00        | 77.00        | 78.00        | 86.00        | 111.50       |  |  |
| Order Ref  | VBK-GOPT-050   | VBK-GOPT-075 | VBK-GOPT-100 | VBK-GOPT-150 | VBK-GOPT-200 | VBK-GOPT-250 | VBK-GOPT-300 | VBK-GOPT-400 |  |  |
| Silicone gasl                                      | cet only - Cle | ear Platinum | Cured        |              |              |              |              |              |  |  |
|  | 1/2″           | 3/4"         | 1″           | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |  |  |
| Price (£)  | 49.50          | 49.50        | 58.00        | 61.00        | 80.00        | 88.50        | 98.00        | 115.00       |  |  |
| Order Ref  | SPT-GOPT-050   | SPT-GOPT-075 | SPT-GOPT-100 | SPT-GOPT-150 | SPT-GOPT-200 | SPT-GOPT-250 | SPT-GOPT-300 | SPT-GOPT-400 |  |  |
| Orifice plate blank with tab - 316 stainless steel |                |              |              |              |              |              |              |              |  |  |
|  | 1/2″           | 3/4"         | 1"           | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |  |  |
| Price (£)  | 29.85          | 29.85        | 36.50        | 36.50        | 47.50        | 57.75        | 65.90        | 76.00        |  |  |

OP4-100

OP4-200

OP4-250

### **One Piece Orifice Plate Gaskets**

OP4-050

In addition to stainless steel, a range of solid orifice plates are also available in PTFE and PTFE infused stainless steel. Both plate types are FDA CFR 21 and USP Class VI compliant. As with all orifice types, plates can be drilled on site or prior to delivery.

OP4-050

OP4-100



OP4-300

OP4-400

| PTFE - Solid  | PTFE - Solid White PTFE |             |              |                |            |            |            |            |  |  |  |  |  |
|---------------|-------------------------|-------------|--------------|----------------|------------|------------|------------|------------|--|--|--|--|--|
|               | 1/2"                    | 3/4"        | 1″           | 1-1/2"         | 2"         | 2-1/2"     | 3"         | 4"         |  |  |  |  |  |
| Price (£)     | 10.65                   | 10.65       | 21.00        | 21.00          | 23.50      | 33.50      | 40.00      | 66.00      |  |  |  |  |  |
| Order Ref     | OP5-T-050               | OP5-T-050   | OP5-T-100    | OP5-T-100      | OP5-T-200  | OP5-T-250  | OP5-T-300  | OP5-T-400  |  |  |  |  |  |
| • •           | 1. ( 1.                 |             |              |                | •-         |            |            |            |  |  |  |  |  |
| Stainless Ste | eel Infused P           | IFE - 50/50 | PTFE/316 sta | inless steel ( | composite  |            |            |            |  |  |  |  |  |
|               | 1/2″                    | 3/4"        | 1″           | 1-1/2"         | 2"         | 2-1/2"     | 3"         | 4"         |  |  |  |  |  |
| Price (£)     | 25.65                   | 25.65       | 59.60        | 59.60          | 65.00      | 83.65      | 101.00     | 118.35     |  |  |  |  |  |
| Order Ref     | OP5-TS-050              | OP5-TS-050  | OP5-TS-100   | OP5-TS-100     | OP5-TS-200 | OP5-TS-250 | OP5-TS-300 | OP5-TS-400 |  |  |  |  |  |
|               |                         |             |              |                |            |            |            |            |  |  |  |  |  |

# **Orifice Spools**

Two designs of orifice spool are available from Staitech. The first is a square edge design whereby the face of the orifice is flat. The second conical design utilises a cone profile to reduce the bore to the orifice size. Both orifice designs are manufactured in 316L stainless steel with wetted surfaces finished to 0.5 microns Ra. Both designs are supplied solid for drilling on site or by Staitech.





| 316L, 0.5 Ra |             | Square e  | dge design | Conical design |           |  |  |
|--------------|-------------|-----------|------------|----------------|-----------|--|--|
| Clamp Size   | Length (mm) | Order Ref | Price (£)  | Order Ref      | Price (£) |  |  |
| 1/2"         | 40          | OP1-050C  | 58.00      | OP2-050C       | 58.00     |  |  |
| 3/4"         | 40          | OP1-075C  | 48.00      | OP2-075C       | 48.00     |  |  |
| 1"           | 40          | OP1-100C  | 58.00      | OP2-100C       | 58.00     |  |  |
| 1-1/2"       | 40          | OP1-150C  | 66.00      | OP2-150C       | 66.00     |  |  |
| 2"           | 50          | OP1-200C  | 74.50      | OP2-200C       | 74.50     |  |  |

#### **Certification:**

Orifice Plate Gaskets - Individually certified stating batch number and cure date - £3.50 per line item. Orifice Spool - £3.50 per line item.

### **Orifice Machining**

All Orifice Plate Gaskets and Orifice Spools are supplied 'blind' as standard. Staitech also offer a machining service to cover all orifice designs, with both concentric and eccentric hole machining available.

| Orifice Machining                                  |                |                               |           |
|--|----------------|-------------------------------|-----------|
| Concentric - Order Ref Sul                         | ffix Price (£) | Eccentric - Order Ref Suffix  | Price (£) |
| Machining charge where 'XX' is the hole size -C-XX | 9.50           | -E-XX (except conical design) | 16.50     |



#### **Screen Gaskets**

Mesh screen gaskets are available to suit 1/2" to 4" clamp fittings in accordance with BS 4825/ASME BPE dimensions. Three standard stainless steel mesh sizes are offered, with alternative sizes also available. All gasket elastomers are FDA CFR 21 compliant and meet USP Class VI criteria.



#### **Mesh Screen Gaskets**

| EPDM - Blac | EPDM - Black EPDM with 316 stainless steel mesh |                |                |                |                |                |                |                    |  |  |  |  |
|-------------|---|----------------|----------------|----------------|----------------|----------------|----------------|--------------------|--|--|--|--|
| 10 Mesh *   | 1/2"  | 3/4"           | 1″             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | 4"                 |  |  |  |  |
| Price (£)   | 40.50   | 40.50          | 25.00          | 25.00          | 27.00          | 34.00          | 38.80          | 57.00              |  |  |  |  |
| Order Ref   | EBK-G-050-20M                                   | EBK-G-075-20M  | EBK-G-100-10M  | EBK-G-150-10M  | EBK-G-200-10M  | EBK-G-250-10M  | EBK-G-300-10M  | EBK-G-400-10M      |  |  |  |  |
| 60 Mesh     | 1/2"  | 3/4"           | 1″             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | 4"                 |  |  |  |  |
| Price (£)   | 40.50   | 40.50          | 27.75          | 27.75          | 29.70          | 36.25          | 41.50          | 62.25              |  |  |  |  |
| Order Ref   | EBK-G-050-60M                                   | EBK-G-075-60M  | EBK-G-100-60M  | EBK-G-150-60M  | EBK-G-200-60M  | EBK-G-250-60M  | EBK-G-300-60M  | EBK-G-400-60M      |  |  |  |  |
| 100 Mesh    | 1/2"  | 3/4"           | 1″             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | *4"                |  |  |  |  |
| Price (£)   | 40.50   | 40.50          | 27.75          | 27.75          | 29.70          | 36.25          | 41.50          | 69.50              |  |  |  |  |
| Order Ref   | EBK-G-050-100M                                  | EBK-G-075-100M | EBK-G-100-100M | EBK-G-150-100M | EBK-G-200-100M | EBK-G-250-100M | EBK-G-300-100M | EBK-G-400-100M/20M |  |  |  |  |

| Viton - Blac | k Viton with   | 316 stainless  | s steel mesh   |                |                |                |                |                    |
|--------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|--------------------|
| 10 Mesh*     | 1/2"           | 3/4"           | 1"             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | 4"                 |
| Price (£)    | 41.75          | 41.75          | 25.20          | 25.20          | 32.30          | 34.00          | 40.25          | 63.65              |
| Order Ref    | VBK-G-050-20M  | VBK-G-075-20M  | VBK-G-100-10M  | VBK-G-150-10M  | VBK-G-200-10M  | VBK-G-250-10M  | VBK-G-300-10M  | VBK-G-400-10M      |
| 60 Mesh      | 1/2"           | 3/4"           | 1"             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | 4"                 |
| Price (£)    | 41.75          | 41.75          | 27.75          | 27.75          | 29.75          | 36.25          | 42.75          | 66.75              |
| Order Ref    | VBK-G-050-60M  | VBK-G-075-60M  | VBK-G-100-60M  | VBK-G-150-60M  | VBK-G-200-60M  | VBK-G-250-60M  | VBK-G-300-60M  | VBK-G-400-60M      |
| 100 Mesh     | 1/2"           | 3/4"           | 1"             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | *4"                |
| Price (£)    | 41.75          | 41.75          | 27.75          | 27.75          | 29.75          | 36.25          | 42.75          | 72.50              |
| Order Ref    | VBK-G-050-100M | VBK-G-075-100M | VBK-G-100-100M | VBK-G-150-100M | VBK-G-200-100M | VBK-G-250-100M | VBK-G-300-100M | VBK-G-400-100M/20M |

| Silicone - C | lear Platinum  | <b>Cured Silicon</b> | ne with 316    | stainless stee | el mesh        |                |                |                    |
|--------------|----------------|----------------------|----------------|----------------|----------------|----------------|----------------|--------------------|
| 10 Mesh*     | 1/2"           | 3/4"                 | 1″             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | 4"                 |
| Price (£)    | 44.80          | 44.80                | 25.20          | 25.20          | 27.20          | 33.60          | 38.80          | 58.30              |
| Order Ref    | SPT-G-050-20M  | SPT-G-075-20M        | SPT-G-100-10M  | SPT-G-150-10M  | SPT-G-200-10M  | SPT-G-250-10M  | SPT-G-300-10M  | SPT-G-400-10M      |
| 60 Mesh      | 1/2″           | 3/4"                 | 1″             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | 4"                 |
| Price (£)    | 44.80          | 44.80                | 27.75          | 27.75          | 29.75          | 36.25          | 41.50          | 61.00              |
| Order Ref    | SPT-G-050-60M  | SPT-G-075-60M        | SPT-G-100-60M  | SPT-G-150-60M  | SPT-G-200-60M  | SPT-G-250-60M  | SPT-G-300-60M  | SPT-G-400-60M      |
| 100 Mesh     | 1/2"           | 3/4"                 | 1″             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | *4"                |
| Price (£)    | 44.80          | 44.80                | 27.75          | 27.75          | 29.75          | 36.25          | 41.50          | 69.50              |
| Order Ref    | SPT-G-050-100M | SPT-G-075-100M       | SPT-G-100-100M | SPT-G-150-100M | SPT-G-200-100M | SPT-G-250-100M | SPT-G-300-100M | SPT-G-400-100M/20M |

<sup>\*</sup>Note: Most coarse mesh for 1/2" and 3/4" sizes is 20 mesh. 4" 100 mesh screens have 20 mesh backing.

### **Perforated Screen Gaskets**

Perforated screens are available for use with the plain orifice plate slit gaskets listed on page 5.

| 0.85mm Perforations - 316 stainless steel |                    |            |            |            |            |            |  |  |
|---|--------------------|------------|------------|------------|------------|------------|--|--|
|   | 1"                 | 1-1/2"     | 2"         | 2-1/2"     | 3"         | 4"         |  |  |
| Price (£)                                 | 14.30              | 14.30      | 15.75      | 20.30      | 27.60      | 35.75      |  |  |
| Order Ref                                 | PS-100-085         | PS-100-085 | PS-200-085 | PS-250-085 | PS-300-085 | PS-400-085 |  |  |
| 3mm Perfor                                | ations - 316 stain | less steel |            |            |            |            |  |  |
|   | 1"                 | 1-1/2"     | 2"         | 2-1/2"     | 3"         | 4"         |  |  |
| Price (£)                                 | 22.65              | 22.65      | 23.95      | 27.50      | 29.95      | 36.45      |  |  |
| Order Ref                                 | PS-100-3           | PS-100-3   | PS-200-3   | PS-250-3   | PS-300-3   | PS-400-3   |  |  |

#### **Sock Screen Gaskets**

Sock screen gaskets are available in sizes 1-1/2" to 4" with two lengths of 16 mesh stainless steel screen. Sock screen gaskets are intended for applications where a large debris holding capacity is required. To aid installation and removal Staitech also offer clamp ended spools matched to the two lengths of sock screen gaskets available. Sock screen gasket elastomers are FDA CFR 21 and USP Class VI compliant.



| EPDM - Bla | EPDM - Black EPDM with 25 mm long 16 mesh 316 stainless steel screen |                      |                        |                      |                      |  |  |  |  |
|------------|--|----------------------|------------------------|----------------------|----------------------|--|--|--|--|
|            | 1-1/2"   | 2"                   | 2-1/2"                 | 3"                   | 4"                   |  |  |  |  |
| Price (£)  | 49.75  | 52.00                | 53.00                  | 55.00                | -                    |  |  |  |  |
| Order Ref  | EBK-SOCK-150-16M-25  | EBK-SOCK-200-16M-25  | EBK-SOCK-250-16M-25    | EBK-SOCK-300-16M-25  | -                    |  |  |  |  |
| EPDM - Bla | nck EPDM with 150 mi   | m long 16 mesh 316   | stainless steel screen |                      |                      |  |  |  |  |
|            | 1-1/2"   | 2"                   | 2-1/2"                 | 3"                   | 4"                   |  |  |  |  |
| Price (£)  | 53.00  | 55.00                | 56.00                  | 59.00                | 70.00                |  |  |  |  |
| Order Ref  | EBK-SOCK-150-16M-150   | EBK-SOCK-200-16M-150 | EBK-SOCK-250-16M-150   | EBK-SOCK-300-16M-150 | EBK-SOCK-400-16M-150 |  |  |  |  |

| Viton - Bla | Viton - Black Viton with 25 mm long 16 mesh 316 stainless steel screen |                      |                        |                      |                      |  |  |  |  |
|-------------|--|----------------------|------------------------|----------------------|----------------------|--|--|--|--|
|             | 1-1/2"   | 2"                   | 2-1/2"                 | 3"                   | 4"                   |  |  |  |  |
| Price (£)   | 49.75  | 52.00                | 53.00                  | 55.00                | -                    |  |  |  |  |
| Order Ref   | VBK-SOCK-150-16M-25  | VBK-SOCK-200-16M-25  | VBK-SOCK-250-16M-25    | VBK-SOCK-300-16M-25  | -                    |  |  |  |  |
| Viton - Bla | ck Viton with 150 mn   | n long 16 mesh 316 s | stainless steel screen |                      |                      |  |  |  |  |
|             | 1-1/2"   | 2"                   | 2-1/2"                 | 3"                   | 4"                   |  |  |  |  |
| Price (£)   | 53.00  | 55.00                | 56.00                  | 59.00                | 70.00                |  |  |  |  |
| Order Ref   | VBK-SOCK-150-16M-150   | VBK-SOCK-200-16M-150 | VBK-SOCK-250-16M-150   | VBK-SOCK-300-16M-150 | VBK-SOCK-400-16M-150 |  |  |  |  |

| Silicone - | Silicone - Clear Platinum Cured Silicone with 25 mm long 16 mesh 316 stainless steel screen |                      |                      |                        |                      |  |  |  |  |
|------------|---|----------------------|----------------------|------------------------|----------------------|--|--|--|--|
|            | 1-1/2"  | 2"                   | 2-1/2"               | 3"                     | 4"                   |  |  |  |  |
| Price (£)  | 49.75   | 52.00                | 53.00                | 55.00                  | -                    |  |  |  |  |
| Order Ref  | SPT-SOCK-150-16M-25   | SPT-SOCK-200-16M-25  | SPT-SOCK-250-16M-25  | SPT-SOCK-300-16M-25    | =                    |  |  |  |  |
| Silicone - | Clear Platinum Cured  | Silicone with 150 mn | n long 16 mesh 316 s | stainless steel screen |                      |  |  |  |  |
|            | 1-1/2"  | 2"                   | 2-1/2"               | 3"                     | 4"                   |  |  |  |  |
| Price (£)  | 53.00   | 55.00                | 56.00                | 59.00                  | 70.00                |  |  |  |  |
| Order Ref  | SPT-SOCK-150-16M-150  | SPT-SOCK-200-16M-150 | SPT-SOCK-250-16M-150 | SPT-SOCK-300-16M-150   | SPT-SOCK-400-16M-150 |  |  |  |  |

Certification (all screen gasket types) - Individually certified stating batch number - £3.50 per line item

# **Sock Screen Gasket Spools**

| Machined Spools - 316L, 0.5 Ra |                  |                  |                  |                  |
|--------------------------------|------------------|------------------|------------------|------------------|
|                                | 1-1/2"           | 2"               | 2-1/2"           | 3"               |
| To suit screen length (mm)     | 25               | 25               | 25               | 25               |
| Spool length (mm)              | 29               | 39               | 39               | 39               |
| Price (£)                      | 28.50            | 29.00            | 48.75            | 55.00            |
| Order Ref                      | SOCKSPL-150C-29  | SOCKSPL-200C-39  | SOCKSPL-250C-39  | SOCKSPL-300C-39  |
|                                | 1-1/2"           | 2"               | 2-1/2"           | 3"               |
| To suit screen length (mm)     | 150              | 150              | 150              | 150              |
| Spool length (mm)              | 150              | 150              | 150              | 150              |
| Price (£)                      | 67.75            | 72.50            | 88.00            | 96.00            |
| Order Ref                      | SOCKSPL-150C-150 | SOCKSPL-200C-150 | SOCKSPL-250C-150 | SOCKSPL-300C-150 |

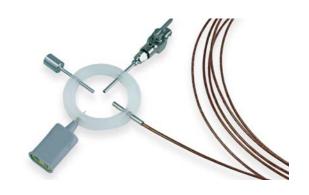
**Certification** - Material certification - £3.50 per line item

#### Screen & Sock Screen Gasket Options

- · Alternative mesh and perforation sizes
- · Removable mesh screen gaskets
- $\cdot$  Hastalloy mesh and perforated screens

# 'Smart Gasket' System

A 'Smart Gasket' takes the place of a standard gasket and allows insertion through its side wall of thermocouple instruments, thermometers and sample devices. A 'Smart' clamp must be used in conjunction with the 'Smart Gasket' system and any of the clamps offered by Staitech can be supplied to suit. All gaskets are FDA CFR 21 and USP Class VI compliant.



| EPDM Gasl | cet Only - Blac | :k           |              |              |              |              |              |              |
|-----------|-----------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| 1 Port    | 1/2"            | 3/4"         | 1"           | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |
| Price (£) | 28.80           | 29.00        | 40.00        | 40.00        | 42.00        | 59.00        | 59.00        | 80.00        |
| Order Ref | EBK-GS-050-1    | EBK-GS-075-1 | EBK-GS-100-1 | EBK-GS-150-1 | EBK-GS-200-1 | EBK-GS-250-1 | EBK-GS-300-1 | EBK-GS-400-1 |
| 2 Ports   | 1/2"            | 3/4"         | 1"           | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |
| Price (£) | 37.00           | 37.00        | 48.00        | 48.00        | 51.00        | 68.00        | 68.00        | 88.00        |
| Order Ref | EBK-GS-050-2    | EBK-GS-075-2 | EBK-GS-100-2 | EBK-GS-150-2 | EBK-GS-200-2 | EBK-GS-250-2 | EBK-GS-300-2 | EBK-GS-400-2 |
| 3 Ports   | 1/2"            | 3/4"         | 1"           | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |
| Price (£) | 44.00           | 44.00        | 56.00        | 56.00        | 58.00        | 76.00        | 76.00        | 96.00        |
| Order Ref | EBK-GS-050-3    | EBK-GS-075-3 | EBK-GS-100-3 | EBK-GS-150-3 | EBK-GS-200-3 | EBK-GS-250-3 | EBK-GS-300-3 | EBK-GS-400-3 |
| 4 Ports   | 1/2"            | 3/4"         | 1"           | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |
| Price (£) | 51.00           | 51.00        | 67.00        | 67.00        | 69.00        | 83.00        | 83.00        | 104.00       |
| Order Ref | EBK-GS-050-4    | EBK-GS-075-4 | EBK-GS-100-4 | EBK-GS-150-4 | EBK-GS-200-4 | EBK-GS-250-4 | EBK-GS-300-4 | EBK-GS-400-4 |

| Silicone Ga | asket Only - Cl | ear Platinum | <b>Cured Silicon</b> | 2            |              |              |              |              |
|-------------|-----------------|--------------|----------------------|--------------|--------------|--------------|--------------|--------------|
| 1 Port      | 1/2"            | 3/4"         | 1"                   | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |
| Price (£)   | 30.00           | 30.00        | 42.00                | 42.00        | 44.00        | 59.00        | 59.00        | 88.00        |
| Order Ref   | SPT-GS-050-1    | SPT-GS-075-1 | SPT-GS-100-1         | SPT-GS-150-1 | SPT-GS-200-1 | SPT-GS-250-1 | SPT-GS-300-1 | SPT-GS-400-1 |
| 2 Ports     | 1/2"            | 3/4"         | 1"                   | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |
| Price (£)   | 37.00           | 37.00        | 49.00                | 49.00        | 51.00        | 69.00        | 69.00        | 97.00        |
| Order Ref   | SPT-GS-050-2    | SPT-GS-075-2 | SPT-GS-100-2         | SPT-GS-150-2 | SPT-GS-200-2 | SPT-GS-250-2 | SPT-GS-300-2 | SPT-GS-400-2 |
| 3 Ports     | 1/2"            | 3/4"         | 1"                   | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |
| Price (£)   | 45.00           | 45.00        | 56.00                | 56.00        | 59.00        | 77.00        | 77.00        | 105.00       |
| Order Ref   | SPT-GS-050-3    | SPT-GS-075-3 | SPT-GS-100-3         | SPT-GS-150-3 | SPT-GS-200-3 | SPT-GS-250-3 | SPT-GS-300-3 | SPT-GS-400-3 |
| 4 Ports     | 1/2"            | 3/4"         | 1"                   | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |
| Price (£)   | 53.00           | 53.00        | 64.00                | 64.00        | 67.00        | 85.00        | 85.00        | 113.00       |
| Order Ref   | SPT-GS-050-4    | SPT-GS-075-4 | SPT-GS-100-4         | SPT-GS-150-4 | SPT-GS-200-4 | SPT-GS-250-4 | SPT-GS-300-4 | SPT-GS-400-4 |

| 'Smart Gasket' Options                                   |              |           |
|--|--------------|-----------|
|  | Order Ref    | Price (£) |
| Anti-crush ring for use with $1/2''$ and $3/4''$ gaskets | ACR          | 40.50     |
| Sample injection tube                                    | ACC-T-202    | 56.00     |
| Stop cock valve  | ACC-T-202B   | 138.00    |
| Hole plug  | ACC-T-202A   | 35.00     |
| Type T thermocouple wire - 3m                            | ACC-TIV-10   | 190.00    |
| Type K kapton coated wire - 3m                           | ACC-KV-10    | 217.00    |
| Type K thermocouple sensor probe (short)                 | ACC-K-199A-S | 96.00     |
| Type K thermocouple sensor probe (long)                  | ACC-K-199A-L | 88.00     |
| Type T thermocouple sensor probe (short)                 | ACC-T-199-S  | 86.00     |
| Type T thermocouple sensor probe (long)                  | ACC-T-199-L  | 96.00     |
| Hand held single input thermocouple indicator            | IND-1        | 136.00    |
| Hand held dual input thermocouple indicator              | IND-2        | 145.00    |

**Note:** 'Smart Gaskets' must be used in conjunction with 'Smart' Clamps - See pages 12 and 13.

**Certification** - Gaskets individually certified stating batch number and cure date - £3.50 per line item.

Also available

 $<sup>\</sup>cdot$  Viton seal material  $\cdot$  Notched ferrules for 1/2" and 3/4" applications

# **Drilled Gaskets** - to accept 1/0.2mm thermocouple wire

Where thermocouple wires are to be used for temperature mapping Staitech also offer standard gaskets cross drilled to allow the insertion of a single 1/0.2 welded tip thermocouple wire. All gaskets are FDA CFR 21 and USP Class VI compliant.



| EPDM - Black   | (            |              |              |              |              |              |              |              |              |
|----------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
|                | 1/4"         | 1/2"         | 3/4"         | 1"           | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |
| Price (£)      | 2.80         | 2.65         | 2.70         | 3.00         | 2.85         | 3.80         | 4.10         | 5.05         | 5.35         |
| Order Ref      | EBK-GTH1-025 | EBK-GTH1-050 | EBK-GTH1-075 | EBK-GTH1-100 | EBK-GTH1-150 | EBK-GTH1-200 | EBK-GTH1-250 | EBK-GTH1-300 | EBK-GTH1-400 |
| Viton - Black  |              |              |              |              |              |              |              |              |              |
|                | 1/4"         | 1/2″         | 3/4"         | 1″           | 1-1/2"       | 2"           | 2-1/2"       | 3″           | 4"           |
| Price (£)      | -            | 3.95         | 4.05         | 4.35         | 4.05         | 5.10         | 5.95         | 7.65         | 9.25         |
| Order Ref      | -            | VBK-GTH1-050 | VBK-GTH1-075 | VBK-GTH1-100 | VBK-GTH1-150 | VBK-GTH1-200 | VBK-GTH1-250 | VBK-GTH1-300 | VBK-GTH1-400 |
| Silicone - Cle | ar Platinum  | Cured Silic  | one          |              |              |              |              |              |              |
|                | 1/4"         | 1/2″         | 3/4"         | 1″           | 1-1/2"       | 2"           | 2-1/2"       | 3″           | 4"           |
| Price (£)      | -            | 3.10         | 3.20         | 3.40         | 4.30         | 4.10         | 4.35         | 5.05         | 5.35         |
| Order Ref      | -            | SPT-GTH1-050 | SPT-GTH1-075 | SPT-GTH1-100 | SPT-GTH1-150 | SPT-GTH1-200 | SPT-GTH1-250 | SPT-GTH1-300 | SPT-GTH1-400 |
| Silicone - Cle | ar Peroxide  | Cured Silico | one          |              |              |              |              |              |              |
|                | 1/4"         | 1/2″         | 3/4"         | 1″           | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |
| Price (£)      | 2.90         | 2.85         | 2.90         | 3.10         | 2.95         | 3.75         | 3.95         | 4.65         | 4.85         |
| Order Ref      | SPX-GTH1-025 | SPX-GTH1-050 | SPX-GTH1-075 | SPX-GTH1-100 | SPX-GTH1-150 | SPX-GTH1-200 | SPX-GTH1-250 | SPX-GTH1-300 | SPX-GTH1-400 |

| Drilled Gasket Options  |  |           |
|---|--|-----------|
|   | Order Ref                              | Price (£) |
| Thermocouple wire - 1/0.2 welded tip PTFE coated wires suitable for operating | g temperature range of -75°C to 250°C. |           |
| Type K 2m bare ends   | TW-K-2M-B                              | 6.50      |
| Type K 5m bare ends   | TW-K-5M-B                              | 11.50     |
| Type K 2m with miniature plug   | TW-K-2M-P                              | 11.60     |
| Type K 5m with miniature plug   | TW-K-5M-P                              | 16.80     |
| Type K wire only - 50m real   | TW-K-50M-R                             | 38.00     |
| Type K miniature plug   | PLG-K                                  | 3.00      |
| Type K miniature socket   | SKT-K                                  | 3.15      |

**Certification** - Gaskets individually certified stating batch number and cure date - £3.50 per line item

#### Also available

- Multi-drilled gaskets
- $\cdot$  Notched ferrules for 1/2" and 3/4" applications
- Drilled clamps

# **Clamps**

12

Staitech offer a wide range of hinged and 2-piece stainless steel clamps, all available with a choice of bolting options as illustrated. In addition to standard clamps Staitech also offer a safety clamp design whereby the clamp's bolting mechanism is prevented from opening until fully loosened. A shrouded nut design is also available for use with SH safety clamps which can also be fitted with a padlock to prevent tampering.



SH-Type with open wing nut

|               | 1/2" - 3/4"        | 1" - 1-1/2"       | 2"          | 2-1/2"      | 3"          | 4"          |
|---------------|--------------------|-------------------|-------------|-------------|-------------|-------------|
| Price (£)     | 6.80               | 7.90              | 8.25        | 9.85        | 10.55       | 11.35       |
| Order Ref     | CLP-S-050-S        | CLP-S-100-S       | CLP-S-200-S | CLP-S-250-S | CLP-S-300-S | CLP-S-400-S |
| S Type - Sing | gle pin hinged des | sign with open wi | ing nut     |             |             |             |
|               | 1/2" - 3/4"        | 1" - 1-1/2"       | 2"          | 2-1/2"      | 3"          | 4"          |
| Price (£)     | 6.55               | 7.40              | 7.75        | 9.35        | 10.05       | 10.85       |
| Order Ref     | CLP-S-050-W        | CLP-S-100-W       | CLP-S-200-W | CLP-S-250-W | CLP-S-300-W | CLP-S-400-W |
| S Type - Sing | gle pin hinged des | ign with hex nut  |             |             |             |             |
|               | 1/2" - 3/4"        | 1" - 1-1/2"       | 2"          | 2-1/2"      | 3"          | 4"          |
| Price (£)     | 6.55               | 7.40              | 7.75        | 9.35        | 10.05       | 10.85       |
| Order Ref     | CLP-S-050-H        | CLP-S-100-H       | CLP-S-200-H | CLP-S-250-H | CLP-S-300-H | CLP-S-400-H |

| SH Type - Do | SH Type - Double pin hinged design with solid wing nut |                   |              |              |              |              |  |  |  |  |
|--------------|--|-------------------|--------------|--------------|--------------|--------------|--|--|--|--|
|              | 1/2" - 3/4"  | 1" - 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |  |  |  |  |
| Price (£)    | 10.85  | 11.30             | 16.05        | 18.05        | 18.90        | 21.50        |  |  |  |  |
| Order Ref    | CLP-SH-050-S   | CLP-SH-100-S      | CLP-SH-200-S | CLP-SH-250-S | CLP-SH-300-S | CLP-SH-400-S |  |  |  |  |
| SH Type - Do | ouble pin hinged d                                     | lesign with open  | wing nut     |              |              |              |  |  |  |  |
|              | 1/2" - 3/4"  | 1" - 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |  |  |  |  |
| Price (£)    | 10.60  | 10.80             | 15.50        | 17.55        | 18.40        | 21.00        |  |  |  |  |
| Order Ref    | CLP-SH-050-W   | CLP-SH-100-W      | CLP-SH-200-W | CLP-SH-250-W | CLP-SH-300-W | CLP-SH-400-W |  |  |  |  |
| SH Type - Do | ouble pin hinged d                                     | lesign with hex n | ut           |              |              |              |  |  |  |  |
|              | 1/2" - 3/4"  | 1" - 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |  |  |  |  |
| Price (£)    | 10.60  | 10.80             | 15.50        | 17.55        | 18.40        | 21.00        |  |  |  |  |
| Order Ref    | CLP-SH-050-H   | CLP-SH-100-H      | CLP-SH-200-H | CLP-SH-250-H | CLP-SH-300-H | CLP-SH-400-H |  |  |  |  |

| SH SAF Safety Type - Double pin hinged design with open wing nut |                          |                   |                   |                   |                   |                   |  |  |  |
|--|--------------------------|-------------------|-------------------|-------------------|-------------------|-------------------|--|--|--|
|  | 1/2" - 3/4"              | 1" - 1-1/2"       | 2"                | 2-1/2"            | 3"                | 4"                |  |  |  |
| Price (£)  | 11.65                    | 11.90             | 17.10             | 19.25             | 20.20             | 21.00             |  |  |  |
| Order Ref  | CLP-SHSAF-050-W          | CLP-SHSAF-100-W   | CLP-SHSAF-200-W   | CLP-SHSAF-250-W   | CLP-SHSAF-300-W   | CLP-SHSAF-400-W   |  |  |  |
| SH SAF Safet   | ty Type - Double p       | in hinged design  | with hex nut      |                   |                   |                   |  |  |  |
|  | 1/2" - 3/4"              | 1" - 1-1/2"       | 2"                | 2-1/2"            | 3″                | 4"                |  |  |  |
| Price (£)  | 11.65                    | 11.90             | 17.10             | 19.25             | 20.20             | 21.00             |  |  |  |
| Order Ref  |                          | CLP-SHSAF-100-H   |                   | CLP-SHSAF-250-H   |                   | CLP-SHSAF-400-H   |  |  |  |
| SH SAF Safet   | ty Type - Double p       | in hinged design  | with shrouded he  | ex nut and padloc | k feature         |                   |  |  |  |
|  | 1/2" - 3/4"              | 1" - 1-1/2"       | 2"                | 2-1/2"            | 3"                | 4"                |  |  |  |
| Price (£)  | 15.80                    | 16.10             | 21.25             | 23.45             | 24.40             | 25.10             |  |  |  |
| Order Ref  |                          | CLP-SHSAF-100-SHP | CLP-SHSAF-200-SHP | CLP-SHSAF-250-SHP | CLP-SHSAF-300-SHP | CLP-SHSAF-400-SHP |  |  |  |
| SH SAF Padle   | ock Options              |                   |                   |                   |                   |                   |  |  |  |
|  |                          |                   |                   |                   | Order Ref         | Price (£)         |  |  |  |
| Brass padlock w  | ith individual key       |                   |                   |                   | PL1               | 6.90              |  |  |  |
| Brass padlock w  | ith individual key and i | master key        |                   |                   | PL2               | 11.10             |  |  |  |
| Brass padlock w  | ith matched keys         |                   |                   |                   | PL3               | 9.30              |  |  |  |
| Master key   |                          |                   |                   |                   | PL4               | 1.80              |  |  |  |

## **Clamps**



S-Type with solid wing nut



SH-SAF safety type with padlock shroud



SSH 2-piece design with stainless steel nuts



Clamp with tab port and coloured ring nut

|                                    | 1 1 11 1             |                |                |                |                |                |  |  |  |
|------------------------------------|----------------------|----------------|----------------|----------------|----------------|----------------|--|--|--|
| SSH 2-piece design with brass nuts |                      |                |                |                |                |                |  |  |  |
|                                    | 1/2" - 3/4"          | 1" - 1-1/2"    | 2"             | 2-1/2"         | 3"             | 4"             |  |  |  |
| Price (£)                          | 11.50                | 15.00          | 19.50          | 21.35          | 24.45          | 27.30          |  |  |  |
| Order Ref                          | CLP-SSH-050-BH       | CLP-SSH-100-BH | CLP-SSH-200-BH | CLP-SSH-250-BH | CLP-SSH-300-BH | CLP-SSH-400-BH |  |  |  |
| SSH 2-piece                        | e design with stainl | ess steel nuts |                |                |                |                |  |  |  |
|                                    | 1/2" - 3/4"          | 1" - 1-1/2"    | 2"             | 2-1/2"         | 3"             | 4"             |  |  |  |
| Price (£)                          | 11.50                | 15.00          | 19.50          | 21.35          | 24.45          | 27.30          |  |  |  |
| Order Ref                          | CLP-SSH-050-SH       | CLP-SSH-100-SH | CLP-SSH-200-SH | CLP-SSH-250-SH | CLP-SSH-300-SH | CLP-SSH-400-SH |  |  |  |

# **Coloured Wing Nuts**

Where differentiation between various process lines is required Staitech offer colour coded open wing nuts for use with 'S', 'SH' and 'SH SAF' type clamps. Standard colours available are red, blue, black, yellow and green. Alternative colours are available on request. For red add suffix '-R' to the standard clamp part number, '-B' for blue, '-BK' for black, '-Y' for yellow and '-GR' for green. Price adder for coloured wing nut - £5.00

# **Smart & Tabbed Clamps**

All styles of clamp are available for use with either the 'Smart Gasket' system or with tabbed orifice plates. To order 'Smart' or 'Tabbed' clamps add the appropriate suffix to the part number of the clamp required.

|                                       | Order Ref Suffix | Price (£) |
|---------------------------------------|------------------|-----------|
| 'Smart Gasket' clamp with single port | -SG1             | 22.50     |
| 'Smart Gasket' clamp with two ports   | -SG2             | 25.50     |
| 'Smart Gasket' clamp with three ports | -SG3             | 27.50     |
| 'Smart Gasket' clamp with four ports  | -SG4             | 30.00     |
| Tabbed Orifice Plate Gasket clamp     | -OP              | 8.00      |

#### **Ferrules**

Staitech offer standard ferrules in both 316L material and low sulphur 316L material complying with ASME BPE criteria. All ferrules are finished to the SFF1 BPE surface finish designation of 0.5 microns Ra. Standard ferrules are 28mm long, with BPE ferrules in accordance with the lengths stipulated in the ASME standard. Where smaller components than the tubing size are to be used reducing ferrules are available with various tube/clamp size combinations offered.





### **Standard Ferrules**

| 316L, 0.5 Ra | , 28 mm loi      | ng           |              |              |              |              |              |              |              |
|--------------|------------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Clamp size   | 1/4"             | 1/2"         | 3/4"         | 1″           | 1-1/2"       | 2"           | 2-1/2"       | 3"           | 4"           |
| Price (£)    | 8.50             | 6.50         | 6.50         | 7.50         | 7.90         | 9.50         | 13.50        | 16.50        | 22.50        |
| Order Ref    | FER-025C-28      | FER-050C-28  | FER-075C-28  | FER-100C-28  | FER-150C-28  | FER-200C-28  | FER-250C-28  | FER-300C-28  | FER-400C-28  |
| 316L BPE, 0. | 316L BPE, 0.5 Ra |              |              |              |              |              |              |              |              |
| Clamp size   | 1/4"             | 1/2″         | 3/4"         | 1″           | 1-1/2"       | 2"           | 2-1/2"       | 3″           | 4"           |
| Length (mm)  | -                | 44.5         | 44.5         | 44.5         | 44.5         | 57.2         | 57.2         | 57.2         | 57.2         |
| Price (£)    | -                | 9.95         | 9.60         | 13.10        | 12.85        | 17.10        | 26.15        | 32.00        | 47.80        |
| Order Ref    | -                | FER-050C-BPE | FER-075C-BPE | FER-100C-BPE | FER-150C-BPE | FER-200C-BPE | FER-250C-BPE | FER-300C-BPE | FER-400C-BPE |

# **Reducing Ferrules**

| 316L, 0.5 Ra |                |                |                |                |                |
|--------------|----------------|----------------|----------------|----------------|----------------|
| Tube Size    | 3/4"           | 1"             | 1"             | 1-1/2"         | 1-1/2"         |
| Clamp Size   | 1/2″           | 3/4"           | 1/2"           | 1"             | 3/4"           |
| Length (mm)  | 28             | 44.5           | 44.5           | 44.5           | 44.5           |
| Price (£)    | 18.50          | 27.00          | 27.00          | 26.00          | 28.00          |
| Order Ref    | RFER-075W-050C | RFER-100W-075C | RFER-100W-050C | RFER-150W-100C | RFER-150W-075C |
| Tube Size    | 1-1/2"         | 2"             | 2"             | 2"             | 2"             |
| Clamp Size   | 1/2″           | 1-1/2"         | 1"             | 3/4"           | 1/2″           |
| Length (mm)  | 44.5           | 50             | 50             | 50             | 50             |
| Price (£)    | 28.00          | 35.00          | 35.00          | 49.00          | 49.00          |
| Order Ref    | RFER-150W-050C | RFER-200W-150C | RFER-200W-100C | RFER-200W-075C | RFER-200W-050C |
|              |                |                |                |                |                |

### **Thick Wall Ferrules**

Thick wall ferrules are intended for use in tank and vessel fabrications. Manufactured in 316L stainless steel, all surfaces have a finish of 0.5 microns Ra



| 316L, 0.5 Ra |            |            |            |            |            |            |            |            |
|--------------|------------|------------|------------|------------|------------|------------|------------|------------|
| Clamp Size   | 1/2"       | 3/4"       | 1"         | 1-1/2"     | 2"         | 2-1/2"     | 3"         | 4"         |
| 0.D (mm)     | 17         | 23         | 34         | 47         | 60         | 72         | 85         | 110        |
| Length (mm)  | 50         | 50         | 70         | 70         | 90         | 90         | 90         | 90         |
| Price (£)    | 31.00      | 24.50      | 38.00      | 43.00      | 58.00      | 68.00      | 83.00      | 107.00     |
| Order Ref    | TWFER-050C | TWFER-075C | TWFER-100C | TWFER-150C | TWFER-200C | TWFER-250C | TWFER-300C | TWFER-400C |

## **Pipe Adaptor Ferrules**

Pipe adaptor ferrules allow standard clamped components to be used in piping systems. All sizes are manufactured in 316L stainless steel with wetted surfaces finished to 0.8 microns Ra.



| 316L, 0.8 Ra |            |             | Schedule 40 Pipe | Schedule         | 10 Pipe   |
|--------------|------------|-------------|------------------|------------------|-----------|
| Pipe Size    | Clamp Size | Length (mm) | Order Ref        | Order Ref        | Price (£) |
| 1/2"         | 1/2"       | 25          | PFER-050S40-050C | PFER-050S10-050C | 18.50     |
| 1/2"         | 3/4"       | 25          | PFER-050S40-075C | PFER-050S10-075C | 18.50     |
| 3/4"         | 1/2"       | 25          | PFER-075S40-050C | PFER-075S10-050C | 21.50     |
| 3/4"         | 3/4"       | 25          | PFER-075S40-075C | PFER-075S10-075C | 21.50     |
| 3/4"         | 1"         | 25          | PFER-075S40-100C | PFER-075S10-100C | 18.50     |
| 1"           | 3/4"       | 28          | PFER-100S40-075C | PFER-100S10-075C | 22.50     |
| 1"           | 1"         | 25          | PFER-100S40-100C | PFER-100S10-100C | 18.50     |
| 1"           | 1-1/2"     | 25          | PFER-100S40-150C | PFER-100S10-150C | 22.50     |
| 1-1/4"       | 1"         | 28          | PFER-125S40-100C | PFER-125S10-100C | 21.50     |
| 1-1/2"       | 1″         | 28          | PFER-150S40-100C | PFER-150S10-100C | 21.50     |
| 1-1/4"       | 1-1/2"     | 28          | PFER-125S40-150C | PFER-125S10-150C | 23.50     |
| 1-1/2"       | 1-1/2"     | 28          | PFER-150S40-150C | PFER-150S10-150C | 23.50     |
| 2"           | 2"         | 28          | PFER-200S40-200C | PFER-200S10-200C | 32.00     |

#### **Instrument Ferrules**

Instrument ferrules offer a simple alternative to instrument Tee's allowing diaphragm seal instruments to be used in small bore piping systems. The face of the clamp fitting is tapered to meet the tube bore thus allowing the instrument diaphragm to move freely. All sizes are manufactured in 316L stainless steel and have a surface finish of 0.5 microns Ra.



| 316L, 0.5 Ra |                |                |                |                |                |
|--------------|----------------|----------------|----------------|----------------|----------------|
| Clamp Size   | 3/4"           | 1"             | 1"             | 1-1/2"         | 1-1/2"         |
| Tube O.D     | 1/2"           | 1/2″           | 3/4"           | 1"             | 3/4"           |
| Length (mm)  | 28             | 35             | 35             | 35             | 35             |
| Price (£)    | 12.00          | 22.50          | 21.00          | 18.50          | 23.00          |
| Order Ref    | IFER-050W-075C | IFER-050W-100C | IFER-075W-100C | IFER-100W-150C | IFER-075W-150C |
| Clamp Size   | 1-1/2"         | 2"             | 2"             | 2"             | 2"             |
| Tube O.D     | 1/2″           | 11/2"          | 1"             | 3/4"           | 1/2″           |
| Length (mm)  | 35             | 35             | 35             | 35             | 35             |
| Price (£)    | 24.50          | 25.00          | 25.00          | 29.00          | 33.00          |
| Order Ref    | IFER-050W-150C | IFER-150W-200C | IFER-100W-200C | IFER-075W-200C | IFER-050W-200C |

# **Pipe-to-Tube Socket Weld Adaptors**

Where socket weld products are to be used in tubing systems Pipe-to-Tube socket weld adaptors also available. Adaptors fit in to a socket weld fitting, with an inner counter bore matching the OD of the mating tube. Fittings are machined from 316L stainless steel.



| 316L, 0.8 R    | а              |                 |                |                |                |                |
|----------------|----------------|-----------------|----------------|----------------|----------------|----------------|
| Pipe Socket We | eld Size 1/4"  | 3/8"            | 1/2"           | 1/2″           | 3/4"           | 1"             |
| Tube Size      | 1/2"           | 1/2"            | 1/2"           | 3/4"           | 3/4"           | 1"             |
| Price (£)      | 8.50           | 8.50            | 9.50           | 9.50           | 10.80          | 13.25          |
| Order Ref      | ADP-025SW-050W | ADP-0375SW-050W | ADP-050SW-050W | ADP-050SW-075W | ADP-075SW-075W | ADP-100SW-100W |

### **Pipe-to-Tube Adaptors**

Pipe-to-Tube butt weld adaptors allow standard tubing components to be used in piping systems with a smooth transition between the pipe bore and tube I.D. Machined from 316L stainless steel with wetted surfaces finished to 0.5 microns Ra.



| 316L, 0.5 Ra |           |             | Schedule 40 Pipe | Schedule 10 Pipe |           |
|--------------|-----------|-------------|------------------|------------------|-----------|
| Pipe Size    | Tube Size | Length (mm) | Order Ref        | Order Ref        | Price (£) |
| 1/2"         | 1/2"      | 30          | CRED-050S40-050W | CRED-050S10-050W | 17.00     |
| 1/2″         | 3/4"      | 30          | CRED-050S40-075W | CRED-050S10-075W | 18.80     |
| 3/4"         | 1/2"      | 30          | CRED-075S40-050W | CRED-075S10-050W | 18.80     |
| 3/4"         | 3/4"      | 30          | CRED-075S40-075W | CRED-075S10-075W | 18.80     |
| 3/4"         | 1"        | 30          | CRED-075S40-100W | CRED-075S10-100W | 26.00     |
| 1″           | 1″        | 30          | CRED-100S40-100W | CRED-100S10-100W | 26.00     |
| 1-1/4"       | 1-1/2"    | 30          | CRED-125S40-150W | CRED-125S10-150W | 35.00     |
| 1-1/2"       | 1-1/2"    | 30          | CRED-150S40-150W | CRED-150S10-150W | 35.00     |
| 2"           | 2"        | 30          | CRED-200S40-200W | CRED-200S10-200W | 42.00     |

# **Tank Weld Fittings**

Tank weld fittings allow the flush mounting of valves, sight glasses, gauges and other instrumentation on vessels and tanks. Fittings are available to mount clamp product from 1/2" to 4" in thicknesses to suit individual fabrication requirements. Fittings are manufactured in 316L stainless steel with wetted surfaces finished to 0.5 microns Ra.



| 15 mm thick                        | 5 mm thick weld pad, 316L, 0.5 Ra |             |             | ck          |             |             |             | 20 mm thick |  |
|------------------------------------|-----------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--|
| Clamp Size                         | 1/2″                              | 3/4"        | 1"          | 1-1/2"      | 2"          | 2-1/2"      | 3"          | 4"          |  |
| Price (£)                          | 106.00                            | 106.00      | 148.00      | 148.00      | 170.00      | 191.00      | 342.00      | 490.00      |  |
| Order Ref                          | TWF-050C-15                       | TWF-075C-15 | TWF-100C-17 | TWF-150C-17 | TWF-200C-17 | TWF-250C-17 | TWF-300C-20 | TWF-400C-20 |  |
| 25 mm thick weld pad, 316L, 0.5 Ra |                                   |             |             |             |             |             |             |             |  |
| Clamp Size                         | 1/2″                              | 3/4"        | 1″          | 1-1/2"      | 2"          | 2-1/2"      | 3"          | 4"          |  |
| Price (£)                          | 132.00                            | 132.00      | 164.00      | 164.00      | 192.00      | 220.00      | 395.00      | 574.00      |  |
| Order Ref                          | TWF-050C-25                       | TWF-075C-25 | TWF-100C-25 | TWF-150C-25 | TWF-200C-25 | TWF-250C-25 | TWF-300C-25 | TWF-400C-25 |  |
| 38 mm thick                        | weld pad, 31                      | 6L, 0.5 Ra  |             |             |             |             |             |             |  |
| Clamp Size                         | 1/2″                              | 3/4"        | 1"          | 1-1/2"      | 2"          | 2-1/2"      | 3"          | 4"          |  |
| Price (£)                          | 126.00                            | 126.00      | 188.00      | 188.00      | 220.00      | 252.00      | 454.00      | 660.00      |  |
| Order Ref                          | TWF-050C-38                       | TWF-075C-38 | TWF-100C-38 | TWF-150C-38 | TWF-200C-38 | TWF-250C-38 | TWF-300C-38 | TWF-400C-38 |  |
| 51 mm thick                        | weld pad, 31                      | 6L, 0.5 Ra  |             |             |             |             |             |             |  |
| Clamp Size                         | 1/2″                              | 3/4"        | 1″          | 1-1/2"      | 2"          | 2-1/2"      | 3"          | 4"          |  |
| Price (£)                          | 145.00                            | 145.00      | 216.00      | 216.00      | 252.00      | 290.00      | 522.00      | 758.00      |  |
| Order Ref                          | TWF-050C-51                       | TWF-075C-51 | TWF-100C-51 | TWF-150C-51 | TWF-200C-51 | TWF-250C-51 | TWF-300C-51 | TWF-400C-51 |  |

# **Threaded Adaptors**

Where a threaded product is to be coupled with a clamp fitting Staitech offer a range of stainless steel BSP-to-Clamp adaptors. Female fittings use a parallel thread with internal Gylon face seal while male fittings use a taper thread. Standard fittings have an internal finish of 0.8 microns Ra.



# **BSP-to-Clamp Adaptors**

| 316L, 0.8 Ra |            | Male Thread     |           | Female Thread   | d         |
|--------------|------------|-----------------|-----------|-----------------|-----------|
| Thread Size  | Clamp Size | Order Ref       | Price (£) | Order Ref       | Price (£) |
| 1/8"         | 1/2"       | ADP-0125GM-050C | 18.50     | ADP-0125GF-050C | 19.50     |
| 1/4"         | 1/2"       | ADP-025GM-050C  | 18.50     | ADP-025GF-050C  | 19.50     |
| 3/8"         | 1/2"       | ADP-0375GM-050C | 20.50     | ADP-0375GF-050C | 21.50     |
| 1/2″         | 1/2"       | ADP-050GM-050C  | 22.50     | ADP-050GF-050C  | 23.50     |
| 3/4"         | 1/2"       | ADP-075GM-050C  | 26.00     | ADP-075GF-050C  | 28.00     |
| 1/4"         | 3/4"       | ADP-025GM-075C  | 18.50     | ADP-025GF-075C  | 19.50     |
| 3/8"         | 3/4"       | ADP-0375GM-075C | 20.50     | ADP-0375GF-075C | 23.50     |
| 1/2″         | 3/4"       | ADP-050GM-075C  | 22.50     | ADP-050GF-075C  | 28.00     |
| 3/4"         | 3/4"       | ADP-075GM-075C  | 26.00     | ADP-075GF-075C  | 29.00     |
| 1/4"         | 1"         | ADP-025GM-100C  | 28.00     | ADP-025GF-100C  | 29.00     |
| 3/8"         | 1"         | ADP-0375GM-100C | 28.00     | ADP-0375GF-100C | 29.00     |
| 1/2″         | 1"         | ADP-050GM-100C  | 28.00     | ADP-050GF-100C  | 29.00     |
| 3/4"         | 1"         | ADP-075GM-100C  | 28.00     | ADP-075GF-100C  | 29.00     |
| 1"           | 1"         | ADP-100GM-100C  | 28.00     | ADP-100GF-100C  | 29.00     |
| 1/4"         | 1-1/2"     | ADP-025GM-150C  | 28.00     | ADP-025GF-150C  | 29.00     |
| 3/8"         | 1-1/2"     | ADP-0375GM-150C | 28.00     | ADP-0375GF-150C | 29.00     |
| 1/2″         | 1-1/2"     | ADP-050GM-150C  | 28.00     | ADP-050GF-150C  | 29.00     |
| 3/4"         | 1-1/2"     | ADP-075GM-150C  | 28.00     | ADP-075GF-150C  | 29.00     |
| 1"           | 1-1/2″     | ADP-100GM-150C  | 28.00     | ADP-100GF-150C  | 29.00     |
| 1/2″         | 2"         | ADP-050GM-200C  | 36.00     | ADP-050GF-200C  | 38.00     |
| 3/4"         | 2"         | ADP-075GM-200C  | 36.00     | ADP-075GF-200C  | 38.00     |
| 1"           | 2"         | ADP-100GM-200C  | 36.00     | ADP-100GF-200C  | 38.00     |
| 1-1/2"       | 2"         | ADP-150GM-200C  | 36.00     | ADP-150GF-200C  | 38.00     |
| 2"           | 2"         | ADP-200GM-200C  | 48.00     | ADP-200GF-200C  | 52.00     |

# **BSP-to-Tube Adaptors**

Tube-to-threaded adaptors are manufactured in 316L stainless steel material and have a 28mm long weld shoulder. Standard fittings have an internal finish of 0.8 microns Ra.



| 316L, 0.8 Ra |           | Male Threa     | d         | Female Thr     | ead       |
|--------------|-----------|----------------|-----------|----------------|-----------|
| Thread Size  | Tube Size | Order Ref      | Price (£) | Order Ref      | Price (£) |
| 1/4"         | 1/2"      | ADP-025GM-050W | 16.50     | ADP-025GF-050W | 14.00     |
| 1/4"         | 3/4"      | ADP-025GM-075W | 18.00     | ADP-025GF-075W | 16.00     |
| 1/2″         | 1"        | ADP-050GM-100W | 22.50     | ADP-050GF-100W | 18.00     |

<sup>•</sup> Other sizes available

# **Blank Caps**

Blank caps are manufactured in 316L stainless steel with the wetted face finished to 0.5 microns Ra.



| 316L, 0.5 Ra |             |             |          |          |          |          |
|--------------|-------------|-------------|----------|----------|----------|----------|
| Clamp Size   | 1/2" - 3/4" | 1" - 1-1/2" | 2"       | 2-1/2"   | 3"       | 4"       |
| Price (£)    | 5.55        | 5.85        | 8.65     | 11.25    | 14.20    | 24.00    |
| Order Ref    | CAP-050C    | CAP-100C    | CAP-200C | CAP-250C | CAP-300C | CAP-400C |

# **Threaded Blank Caps**

Where blank caps are to be fitted with a thermocouple or other similar device they can be supplied with a BSP female threaded port. A range of compression fittings to suit are also available from Staitech.



| 316L, 0.5 Ra |                 |                 |                 |                 |                 |                 |
|--------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Clamp Size   | 1/2" - 3/4"     | 1" - 1-1/2"     | 2"              | 2-1/2"          | 3"              | 4"              |
| Thread Size  | 1/8"            | 1/8″            | 1/8"            | 1/8"            | 1/8"            | 1/8″            |
| Price (£)    | 14.90           | 15.20           | 18.00           | 21.10           | 24.05           | 33.35           |
| Order Ref    | CAP-050C-0125GF | CAP-100C-0125GF | CAP-200C-0125GF | CAP-250C-0125GF | CAP-300C-0125GF | CAP-400C-0125GF |
| Thread Size  | 1/4"            | 1/4″            | 1/4"            | 1/4"            | 1/4″            | 1/4″            |
| Price (£)    | 14.90           | 15.20           | 18.00           | 21.10           | 24.05           | 33.35           |
| Order Ref    | CAP-050C-025GF  | CAP-100C-025GF  | CAP-200C-025GF  | CAP-250C-025GF  | CAP-300C-025GF  | CAP-400C-025GF  |
| Thread Size  | 3/8"            | 3/8"            | 3/8"            | 3/8"            | 3/8"            | 3/8"            |
| Price (£)    | -               | 15.20           | 18.00           | 21.10           | 24.05           | 33.35           |
| Order Ref    | -               | CAP-100C-0375GF | CAP-200C-0375GF | CAP-250C-0375GF | CAP-300C-0375GF | CAP-400C-0375GF |

#### Also available

· Multiple Ports

# **Pull-Tab Blank Caps**

Pull-Tab blank caps are also available which allow easy removal and holding. Larger sizes incorporate a lever port feature which allow caps to be prised without fear of damaging the sealing face or gasket.



| 316L, 0.5 Ra |             |             |            |            |            |            |
|--------------|-------------|-------------|------------|------------|------------|------------|
| Clamp Size   | 1/2" - 3/4" | 1" - 1-1/2" | 2"         | 2-1/2"     | 3"         | 4"         |
| Price (£)    | 14.50       | 25.50       | 35.50      | 47.00      | 62.00      | 78.00      |
| Order Ref    | PTCAP-050C  | PTCAP-100C  | PTCAP-200C | PTCAP-250C | PTCAP-300C | PTCAP-400C |

# **Hose Adaptors**

Hose adaptors are available in a wide range of clamp and barb sizes. The clamping face on all sizes is tapered to match the barb bore ensuring complete drainability. Hose adaptors are manufactured in 316L stainless steel with wetted surfaces finished to 0.5 microns Ra.



| 316L, 0.5 Ra   |                  |                  |                  |                  |
|----------------|------------------|------------------|------------------|------------------|
| Clamp Size     | 1/4"             | 1/2″             | 1/2″             | 1/2″             |
| Barb O.D. (mm) | 6.5              | 6.5              | 9.6              | 12.8             |
| Barb I.D. (mm) | 4.5              | 4.5              | 8.0              | 9.5              |
| Length (mm)    | 30               | 30               | 30               | 40               |
| Price (£)      | 21.50            | 21.50            | 21.50            | 21.50            |
| Order Ref      | HOSEB-025C-6.5B  | HOSEB-050C-6.5B  | HOSEB-050C-9.6B  | HOSEB-050C-12.8B |
| Clamp Size     | 3/4"             | 3/4"             | 3/4"             | 3/4"             |
| Barb O.D. (mm) | 6.5              | 9.6              | 12.8             | 19.2             |
| Barb I.D. (mm) | 4.5              | 8.0              | 9.5              | 15.8             |
| Length (mm)    | 30               | 30               | 40               | 40               |
| Price (£)      | 21.50            | 21.50            | 21.50            | 17.00            |
| Order Ref      | HOSEB-075C-6.5B  | HOSEB-075C-9.6B  | HOSEB-075C-12.8B | HOSEB-075C-19.2B |
| Clamp Size     | 1"               | 1"               | 1"               | 1"               |
| Barb O.D. (mm) | 6.5              | 9.6              | 12.8             | 19.2             |
| Barb I.D. (mm) | 4.5              | 8.0              | 9.5              | 15.8             |
| Length (mm)    | 30               | 30               | 40               | 40               |
| Price (£)      | 31.50            | 31.50            | 32.50            | 25.00            |
| Order Ref      | HOSEB-100C-6.5B  | HOSEB-100C-9.6B  | HOSEB-100C-12.8B | HOSEB-100C-19.2B |
| Clamp Size     | 1"               | 1-1/2"           | 1-1/2"           | 1-1/2"           |
| Barb O.D. (mm) | 25.6             | 6.5              | 9.6              | 12.8             |
| Barb I.D. (mm) | 22.2             | 4.5              | 8.0              | 9.5              |
| Length (mm)    | 40               | 30               | 30               | 40               |
| Price (£)      | 25.00            | 31.50            | 31.50            | 32.50            |
| Order Ref      | HOSEB-100C-25.6B | HOSEB-150C-6.5B  | HOSEB-150C-9.6B  | HOSEB-150C-12.8B |
| Clamp Size     | 1-1/2"           | 1-1/2"           | 2"               | 2"               |
| Barb O.D. (mm) | 19.2             | 25.6             | 6.5              | 9.6              |
| Barb I.D. (mm) | 15.8             | 22.2             | 4.5              | 8.0              |
| Length (mm)    | 40               | 40               | 30               | 30               |
| Price (£)      | 25.00            | 25.00            | 34.00            | 34.00            |
| Order Ref      | HOSEB-150C-19.2B | HOSEB-150C-25.6B | HOSEB-200C-6.5B  | HOSEB-200C-9.6B  |
| Clamp Size     | 2"               | 2"               | 2"               | -                |
| Barb O.D. (mm) | 12.8             | 19.2             | 25.6             | -                |
| Barb I.D. (mm) | 9.6              | 15.8             | 22.2             | -                |
| Length (mm)    | 40               | 45               | 50               | -                |
| Price (£)      | 36.00            | 28.65            | 30.50            | =                |
| Order Ref      | HOSEB-200C-12.8B | HOSEB-200C-19.2B | HOSEB-200C-25.6B | -                |

#### Also available

- Eccentric adaptors
- · Double ended adaptors

### Reducers

Concentric and eccentric reducers have a tapered bore to ensure a smooth transition between tube sizes. Reducers are manufactured in 316L stainless steel with wetted surfaces finished to 0.5 microns Ra. Whilst most sizes are machined from bar stock, larger sizes of eccentric reducer are fabricated in accordance with the ASME BPE standard.





### **Concentric Reducers**

| Machined Re | educers 316L, 0.5 Ra | 1               |                 |                 |                 |
|-------------|----------------------|-----------------|-----------------|-----------------|-----------------|
| Side 1      | 3/4"                 | 1"              | 1"              | 1-1/2"          | 1-1/2″          |
| Side 2      | 1/2″                 | 1/2"            | 3/4"            | 1/2"            | 3/4"            |
| Length (mm) | 40                   | 40              | 40              | 40              | 40              |
| Price (£)   | 25.00                | 40.50           | 40.50           | 42.50           | 42.50           |
| Order Ref   | CREDM-075C-050C      | CREDM-100C-050C | CREDM-100C-075C | CREDM-150C-050C | CREDM-150C-075C |
| Side 1      | 1-1/2"               | 2"              | 2"              | 2"              | 2"              |
| Side 2      | 1″                   | 1/2″            | 3/4"            | 1″              | 1-1/2"          |
| Length (mm) | 40                   | 60              | 60              | 45              | 45              |
| Price (£)   | 38.00                | 75.00           | 75.00           | 68.00           | 68.00           |
| Order Ref   | CREDM-150C-100C      | CREDM-200C-050C | CREDM-200C-075C | CREDM-200C-100C | CREDM-200C-150C |
| Side 1      | 2-1/2"               | 2-1/2"          | 2-1/2"          | 2-1/2"          | 2-1/2"          |
| Side 2      | 1/2″                 | 3/4"            | 1"              | 1-1/2"          | 2"              |
| Length (mm) | 60                   | 60              | 55              | 55              | 55              |
| Price (£)   | 92.00                | 92.00           | 77.00           | 77.00           | 77.00           |
| Order Ref   | CREDM-250C-050C      | CREDM-250C-075C | CREDM-250C-100C | CREDM-250C-150C | CREDM-250C-200C |
| Side 1      | 3"                   | 3"              | 3"              | 3"              | -               |
| Side 2      | 1″                   | 1-1/2"          | 2"              | 2-1/2"          | -               |
| Length (mm) | 60                   | 60              | 60              | 60              | -               |
| Price (£)   | 96.00                | 96.00           | 96.00           | 96.00           | -               |
| Order Ref   | CREDM-300C-100C      | CREDM-300C-150C | CREDM-300C-200C | CREDM-300C-250C | -               |

### **Eccentric Reducers**

| Machined R   | educers 316L, 0.5 Ra | )                   |                     |                     |                     |
|--------------|----------------------|---------------------|---------------------|---------------------|---------------------|
| Side 1       | 3/4"                 | 1"                  | 1"                  | 1-1/2"              | 1-1/2"              |
| Side 2       | 1/2"                 | 1/2″                | 3/4"                | 1/2"                | 3/4"                |
| Length (mm)  | 40                   | 40                  | 40                  | 40                  | 40                  |
| Price (£)    | 43.00                | 85.00               | 78.00               | 92.00               | 85.00               |
| Order Ref    | EREDM-075C-050C      | EREDM-100C-050C     | EREDM-100C-075C     | EREDM-150C-050C     | EREDM-150C-075C     |
| Side 1       | 1-1/2"               | 2"                  | 2"                  | 2"                  | 2"                  |
| Side 2       | 1"                   | 1/2"                | 3/4"                | 1"                  | 1-1/2"              |
| Length (mm)  | 40                   | 50                  | 50                  | 50                  | 50                  |
| Price (£)    | 72.00                | 102.00              | 102.00              | 98.00               | 94.00               |
| Order Ref    | EREDM-150C-100C      | EREDM-200C-050C     | EREDM-200C-075      | EREDM-200C-100C     | EREDM-200C-150C     |
| Fabricated R | Reducers 316L BPE, 0 | .5 Ra               |                     |                     |                     |
| Side 1       | 2-1/2"               | 2-1/2"              | 2-1/2"              | 2-1/2"              | 2-1/2"              |
| Side 2       | 1/2″                 | 3/4"                | 1"                  | 1-1/2"              | 2"                  |
| Length (mm)  | 190                  | 190                 | 127                 | 178                 | 178                 |
| Price (£)    | 153.00               | 153.00              | 120.00              | 120.00              | 95.00               |
| Order Ref    | EREDF-250C-050C-BPE  | EREDF-250C-075C-BPE | EREDF-250C-100C-BPE | EREDF-250C-150C-BPE | EREDF-250C-200C-BPE |
| Side 1       | 3"                   | 3"                  | 3"                  | 3"                  | -                   |
| Side 2       | 1"                   | 1-1/2"              | 2"                  | 2-1/2"              | -                   |
| Length (mm)  | 229                  | 178                 | 127                 | 76                  | -                   |
| Price (£)    | 110.00               | 110.00              | 142.50              | 96.00               | -                   |
| Order Ref    | EREDF-300C-100C-BPE  | EREDF-300C-150C-BPE | EREDF-300C-200C-BPE | EREDF-300C-250C-BPE | -                   |

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### **Elbows**

45 and 90° elbows are manufactured in accordance with ASME BPE in 316L stainless steel material. Standard elbows have clamp ends and are finished to the SFFI BPE surface finish designation of 0.5 microns Ra.



| 45° - 316L BPE, 0.5 Ra |               |               |               |               |
|------------------------|---------------|---------------|---------------|---------------|
| Clamp Size             | 1/2″          | 3/4"          | 1"            | 1-1/2"        |
| Price (£)              | 44.40         | 44.40         | 35.00         | 36.20         |
| Order Ref              | E45-050CC-BPE | E45-075CC-BPE | E45-100CC-BPE | E45-150CC-BPE |
| Clamp Size             | 2"            | 2-1/2"        | 3"            | 4"            |
| Price (£)              | 48.90         | 52.70         | 88.00         | 124.00        |
| Order Ref              | E45-200CC-BPE | E45-250CC-BPE | E45-300CC-BPE | E45-400CC-BPE |
| 90° - 316L BPE, 0.5 Ra |               |               |               |               |
| Clamp Size             | 1/2"          | 3/4"          | 1"            | 1-1/2"        |
| Price (£)              | 42.15         | 46.80         | 36.50         | 41.00         |
| Order Ref              | E90-050CC-BPE | E90-075CC-BPE | E90-100CC-BPE | E90-150CC-BPE |
| Clamp Size             | 2"            | 2-1/2"        | 3"            | 4"            |
| Price (£)              | 53.00         | 63.00         | 117.00        | 148.00        |
| Order Ref              | E90-200CC-BPE | E90-250CC-BPE | E90-300CC-BPE | E90-400CC-BPE |

#### **Low Profile Elbows**

For applications where height is restricted, Staitech offer a range of low profile elbows. Designed primarily for steam trap installations, fittings are available with either weld or clamp branch connection. Manufactured in 316L stainless steel with wetted surfaces finished to 0.5 microns Ra.



| Clamp branch fitting - 316L, 0.5 | 5 Ra            |                 |                 |
|----------------------------------|-----------------|-----------------|-----------------|
| Outlet Clamp Size                | 1/2″            | 3/4"            | 1"              |
| Price (£)                        | 85.00           | 93.00           | 102.00          |
| Order Ref                        | LPE90-050C-050C | LPE90-075C-075C | LPE90-100C-100C |
| Weld branch fitting - 316L, 0.5  | Ra              |                 |                 |
| Outlet Clamp Size                | 1/2″            | 3/4"            | 1"              |
| Price (£)                        | 81.50           | 88.50           | 98.00           |
| Order Ref                        | LPE90-050W-050C | LPE90-075W-075C | LPE90-100W-100C |

#### **Tees**

Equal and short outlet Tees are manufactured in accordance with ASME BPE in 316L stainless steel material. Standard Tees have clamp ends and an internal finish of 0.5 microns Ra.



| Equal Tees - | 316L BPE, 0.        | 5 Ra          |               |               |               |               |               |               |  |
|--------------|---------------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|--|
| Clamp Size   | 1/2″                | 3/4"          | 1″            | 1-1/2"        | 2"            | 2-1/2"        | 3"            | 4"            |  |
| Price (£)    | 54.70               | 68.00         | 58.25         | 63.75         | 79.00         | 135.00        | 155.00        | 280.00        |  |
| Order Ref    | TE-050CCC-BPE       | TE-075CCC-BPE | TE-100CCC-BPE | TE-150CCC-BPE | TE-200CCC-BPE | TE-250CCC-BPE | TE-300CCC-BPE | TE-400CCC-BPE |  |
| Short Outlet | <b>Equal Tees -</b> | 316L BPE, 0   | .5 Ra         |               |               |               |               |               |  |
| Clamp Size   | 1/2″                | 3/4"          | 1″            | 1-1/2"        | 2"            | 2-1/2"        | 3"            | 4"            |  |
| Price (£)    | 60.75               | 67.50         | 71.90         | 74.90         | 89.50         | 110.50        | 155.00        | 245.00        |  |
| Order Ref    | TS-050CCC-BPE       | TS-075CCC-BPE | TS-100CCC-BPE | TS-150CCC-BPE | TS-200CCC-BPE | TS-250CCC-BPE | TS-300CCC-BPE | TS-400CCC-BPE |  |

# **Reducing Tees**

Where a reduction in branch size is required, equal and short outlet reducing Tees area also available. As with the equal Tee range, reducing Tees are manufactured in accordance with ASME BPE in 316L stainless steel material. Standard Tees have clamp ends and an internal finish of 0.5 microns Ra.



| Equal Reduc  | ing Tees - 316L BPE, | 0.5 Ra            |                   |                   |                   |
|--------------|----------------------|-------------------|-------------------|-------------------|-------------------|
| Leg Size     | 3/4"                 | 1"                | 1"                | 1-1/2"            | 1-1/2″            |
| Branch Size  | 1/2"                 | 3/4"              | 1/2"              | 1"                | 3/4"              |
| Price (£)    | 78.50                | 95.00             | 95.00             | 86.00             | 96.00             |
| Order Ref    | RTE-075C-050C-BPE    | RTE-100C-075C-BPE | RTE-100C-050C-BPE | RTE-150C-100C-BPE | RTE-150C-075C-BPE |
| Leg Size     | 1-1/2"               | 2"                | 2"                | 2"                | 2"                |
| Branch Size  | 1/2"                 | 1-1/2"            | 1"                | 3/4"              | 1/2″              |
| Price (£)    | 98.00                | 98.00             | 97.00             | 124.00            | 124.00            |
| Order Ref    | RTE-150C-050C-BPE    | RTE-200C-150C-BPE | RTE-200C-100C-BPE | RTE-200C-075C-BPE | RTE-200C-050C-BPE |
| Short Outlet | Reducing Tees - 310  | 6L BPE, 0.5 Ra    |                   |                   |                   |
| Leg Size     | 3/4"                 | 1"                | 1"                | 1-1/2"            | 1-1/2"            |
| Branch Size  | 1/2"                 | 3/4"              | 1/2"              | 1"                | 3/4"              |
| Price (£)    | 84.50                | 107.00            | 107.00            | 97.00             | 107.00            |
| Order Ref    | RTS-075C-050C-BPE    | RTS-100C-075C-BPE | RTS-100C-050C-BPE | RTS-150C-100C-BPE | RTS-150C-075C-BPE |
| Leg Size     | 1-1/2"               | 2"                | 2"                | 2"                | 2"                |
| Branch Size  | 1/2"                 | 1-1/2"            | 1"                | 3/4"              | 1/2″              |
| Price (£)    | 109.00               | 108.00            | 107.00            | 134.00            | 134.00            |
| Order Ref    | RTS-150C-050C-BPE    | RTS-200C-150C-BPE | RTS-200C-100C-BPE | RTS-200C-075C-BPE | RTS-200C-050C-BPE |

#### **Instrument Tees**

Instrument Tees are designed to allow the installation of pressure gauges and other similar instruments without introducing a dead-leg. Manufactured in 316L stainless steel, instrument tees are available with either clamp or weld ends. Wetted surfaces are finished to 0.5 microns Ra.



| Clamp Ends -    | 316L BPE, 0.5 Ra |                |                |                |
|-----------------|------------------|----------------|----------------|----------------|
| Leg Size        | 1/2″             | 1/2″           | 3/4"           | 3/4"           |
| Instrument Port | 1-1/2"           | 2"             | 1-1/2"         | 2"             |
| Price (£)       | 125.00           | 139.00         | 125.00         | 141.00         |
| Order Ref       | INST-050C-150C   | INST-050C-200C | INST-075C-150C | INST-075C-200C |
| Leg Size        | 1"               | 1"             | 1-1/2"         | 1-1/2"         |
| Instrument Port | 1-1/2"           | 2"             | 1-1/2"         | 2"             |
| Price (£)       | 123.00           | 145.00         | 62.25          | 165.00         |
| Order Ref       | INST-100C-150C   | INST-100C-200C | RTS-150C-150C* | INST-150C-200C |
| Weld Ends - 3   | 16L BPE, 0.5 Ra  |                |                |                |
| Leg Size        | 1/2″             | 1/2″           | 3/4"           | 3/4"           |
| Instrument Port | 1-1/2"           | 2"             | 1-1/2"         | 2"             |
| Price (£)       | 116.00           | 131.25         | 115.00         | 133.00         |
| Order Ref       | INST-050W-150C   | INST-050W-200C | INST-075W-150C | INST-075W-200C |
| Leg Size        | 1"               | 1"             | 1-1/2"         | 1-1/2"         |
| Instrument Port | 1-1/2"           | 2"             | 1-1/2"         | 2"             |
| Price (£)       | 110.00           | 135.50         | 62.25          | 157.00         |
| Order Ref       | INST-100W-150C   | INST-100W-200C | RTS-150W-150C* | INST-150W-200C |

 $<sup>^*1-1/2&#</sup>x27;'$  x 1-1/2'' Tee is a short outlet Tee.

#### Crosses

Equal crosses are manufactured in accordance with ASME BPE in 316L stainless steel material. Standard crosses have clamp ends and are finished to the SFFI BPE surface finish designation of 0.5 microns Ra.



| 316L BPE, 0 | .5 Ra         |               |               |               |
|-------------|---------------|---------------|---------------|---------------|
| Clamp Size  | 1/2″          | 3/4"          | 1"            | 1-1/2"        |
| Price (£)   | 223.00        | 235.00        | 151.00        | 157.00        |
| Order Ref   | C-050CCCC-BPE | C-075CCCC-BPE | C-100CCCC-BPE | C-150CCCC-BPE |
| Clamp Size  | 2"            | 2-1/2"        | 3"            | 4"            |
| Price (£)   | 168.00        | 364.00        | 375.00        | 516.00        |
| Order Ref   | C-200CCCC-BPE | C-250CCCC-BPE | C-300CCCC-BPE | C-400CCCC-BPE |

# **Sample Valves**

The HSV20 and HSV30 valves are designed for sampling water and process fluids. The HSV20 is offered with both flat face clamp system connection and with optional sample insertion tube. The HSV20 has either a 6% Luer or 6.5mm hose barb sample outlet fitting. Where an angled configuration is required the HSV30 is available. The HSV30 has a 6.5mm hose barb sample outlet connection. Both valves are manufactured in 316L stainless steel with TFM plug seal and Viton or EPDM stem seal. Wetted surfaces are electropolished(ep) as standard.





#### HSV<sub>2</sub>0

| 316L, TFM PTFE st | em plug, Viton* stem seal, 0.4 Ra, ep | Hose Barb F      | tting     | 6% Luer Fitti    | ng        |
|-------------------|---------------------------------------|------------------|-----------|------------------|-----------|
| Clamp Size        | Length (mm)                           | Order Ref        | Price (£) | Order Ref        | Price (£) |
| 1/2" - 3/4"       | 30                                    | HSV20-050CI-H-TV | 252.00    | HSV20-050CI-L-TV | 244.00    |
| 1/2" - 3/4"       | Flat Face                             | HSV20-050CF-H-TV | 222.00    | HSV20-050CF-L-TV | 214.00    |
| 1" - 1-1/2"       | 30                                    | HSV20-100CI-H-TV | 260.00    | HSV20-100CI-L-TV | 252.00    |
| 1" - 1-1/2"       | Flat Face                             | HSV20-100CF-H-TV | 233.00    | HSV20-100CF-L-TV | 225.00    |
| 2"                | 30                                    | HSV20-200CI-H-TV | 277.00    | HSV20-200CI-L-TV | 266.00    |
| 2"                | Flat Face                             | HSV20-200CF-H-TV | 244.00    | HSV20-200CF-L-TV | 236.00    |

<sup>\*</sup>For EPDM stem seal substitute '-TV' in Order Ref for '-TE'

#### HSV<sub>3</sub>0

| 316L, TFM PTFE stem plug, Viton* stem seal, 6.5 mm hose barb outlet, 0.4 Ra, ep |               |               |               |  |
|---|---------------|---------------|---------------|--|
| Clamp Size  | 1/2" - 3/4"   | 1" - 1-1/2"   | 2"            |  |
| Price (£)   | 222.00        | 233.00        | 244.00        |  |
| Order Ref   | HSV30-050C-TV | HSV30-100C-TV | HSV30-200C-TV |  |

<sup>\*</sup>For EPDM stem seal substitute '-TV' in Order Ref for '-TE'

#### HSV90

The HSV90 range is suitable for autoclaving. Manufactured in 316L stainless steel with Viton body and Stem O-rings, the Polyethermide handle enables the valve to be steam sterilised in a standard autoclave. Where steam sampling is to be carried out then a version with Perlast steam resilient seals is available – see HSV60 in sample cooler accessories.





| 316L, Viton stem and seat seals, 0.5 Ra, ep |                 |            |                    |           |
|---|-----------------|------------|--------------------|-----------|
|   | 6.5mm hose ba   | orb outlet | 1/2" BPE clan      | np outlet |
| Clamp Size                                  | Order Ref.      | Price (£)  | Order Ref.         | Price (£) |
| 1/2" - 3/4"                                 | HSV90-050C-H-V  | 278.00     | HSV90-050C-050C-V  | 298.00    |
| 1" - 1-1/2"                                 | HSV90-100C-H-V  | 292.00     | HSV90-100C-050C-V  | 312.00    |
| 1" Eccentric                                | HSV90E-100C-H-V | 340.00     | HSV90E-100C-025C-V | 350.00    |

### **Sample Coolers**

Three models of sample cooler are available from Staitech. The HSC30 is a portable unit designed to allow steam and water samples to be taken easily and safely at multiple points within a facility. The HSC50 and HSC60 units are intended for fixed installations, with the HSC50 having a removable coil. All units are manufactured in 316L stainless steel, with the internal coil produced from electropolished pharmaceutical grade tube. Wetted surfaces are finished to 0.5 microns Ra.



#### HSC30

| 316L, 1/2" clamp sample connections, 3/4" clamp cooling water connections |                    |                    |                               |  |
|---|--------------------|--------------------|-------------------------------|--|
|   | Standard Legs      | Extended Legs      | Extended Legs with Floor Pads |  |
| Price (£)   | 1,430.00           | 1,502.00           | 1,700.00                      |  |
| Order Ref   | HSC30-050C-075C-SL | HSC30-050C-075C-EL | HSC30-050C-075C-EL-FP         |  |

#### HSC50 & HSC60

| 316L, 1/2" clamp sample connections | HSC50           | HSC60            | HSC60           |
|-------------------------------------|-----------------|------------------|-----------------|
| Cooling water connections           | 3/4″ Clamp      | 1/2″ BSP         | 1/2" Clamp      |
| Price (£)                           | 1,150.00        | 1,065.00         | 1,187.00        |
| Order Ref                           | HSC50-050C-075C | HSC60-050C-050GF | HSC60-050C-050C |

# **Ancillary Products**

Staitech offer a comprehensive range of ancillary products for use with all models of sample cooler, including:

- · HSV60 steam rated sample valve
- PTFE lined sample hose
- · Cooling water adaptor kits
- · Steam and water isolation valves
- · Hose adaptor kits



| Sample Coolers Accessories   |                     |           |
|--|---------------------|-----------|
|  | Order Ref           | Price (£) |
| HSV60 Sample valve   | HSV60-050C-050C     | 293.00    |
| HSV60 Sample valve kit - HSV60, PTFE seal and 'S' type clamp                               | HSV60-KIT-050C-050C | 308.00    |
| Sample outlet hose adaptor - 1/2" clamp x 8.5 hose tail                                    | HSC-HOSE            | 34.00     |
| Sample outlet hose adaptor kit - 1/2" clamp x 8.5 hose tail, EPDM seal and 'S' type clamp  | HSC-HOSE-KIT        | 49.00     |
| 2m PFTE lined braided stainless steel hose with silicone cover and 1/2" clamp end fittings | HOSE-PL-2M          | 175.00    |
| Adder cost per meter where 'X' is the new length   | HOSE-PL-XM          | 28.00/m   |
| 2m PVC reinforced cooling water hose with 3/4" clamp end fittings                          | HOSE-PVC-2M         | 175.00    |
| Adder cost per meter where 'X' is the new length   | HOSE-PVC-XM         | 18.00/m   |
| HSC30 storage/carry case   | HSC30-CASE          | 290.00    |
| HSC60 wall mounting kit  | HSC60-WMKIT         | 95.00     |

### **Threaded Pressure Gauges**

Staitech offer a range of fully stainless steel pressure gauges in both DN63 and DN100 dial sizes. All gauges have a toughened glass lens and can be supplied with dry case or with liquid damping fill. Standard gauges are bottom entry with male thread. Case fill fluids are FDA compliant.



| DN63 Dry   | y - 63mm diameter d   | lial, dry case, 200°C m | nedium temperature    |                       |                       |
|------------|-----------------------|-------------------------|-----------------------|-----------------------|-----------------------|
| Range - ba | rg 0-2.5              | 0-4                     | 0-6                   | 0-10                  | 0-16                  |
| 1/4" BSP   | DN63PG-025GM-B-R14-D  | DN63PG-025GM-B-R15-D    | DN63PG-025GM-B-R16-D  | DN63PG-025GM-B-R18-D  | DN63PG-025GM-B-R20-D  |
| Price (£)  | 42.50                 | 42.50                   | 42.50                 | 42.50                 | 42.50                 |
| 3/8" BSP   | DN63PG-0375GM-B-R14-D | DN63PG-0375GM-B-R15-D   | DN63PG-0375GM-B-R16-D | DN63PG-0375GM-B-R18-D | DN63PG-0375GM-B-R20-D |
| Price (£)  | 42.50                 | 42.50                   | 42.50                 | 42.50                 | 42.50                 |
| 1/2″ BSP   | DN63PG-050GM-B-R14-D  | DN63PG-050GM-B-R15-D    | DN63PG-050GM-B-R16-D  | DN63PG-050GM-B-R18-D  | DN63PG-050GM-B-R20-D  |
| Price (£)  | 42.50                 | 42.50                   | 42.50                 | 42.50                 | 42.50                 |
| DN63 liq   | uid filled - 63mm dia | meter dial, Glycerine   | damping fill, 100°C n | nedium temperature    |                       |
| Range - ba | rg 0-2.5              | 0-4                     | 0-6                   | 0-10                  | 0-16                  |
| 1/4″ BSP   | DN63PG-025GM-B-R14-G  | DN63PG-025GM-B-R15-G    | DN63PG-025GM-B-R16-G  | DN63PG-025GM-B-R18-G  | DN63PG-025GM-B-R20-G  |
| Price (£)  | 46.50                 | 46.50                   | 46.50                 | 46.50                 | 46.50                 |
| 3/8″ BSP   | DN63PG-0375GM-B-R14-G | DN63PG-0375GM-B-R15-G   | DN63PG-0375GM-B-R16-G | DN63PG-0375GM-B-R18-G | DN63PG-0375GM-B-R20-G |
| Price (£)  | 46.50                 | 46.50                   | 46.50                 | 46.50                 | 46.50                 |
| 1/2″ BSP   | DN63PG-050GM-B-R14-G  | DN63PG-050GM-B-R15-G    | DN63PG-050GM-B-R16-G  | DN63PG-050GM-B-R18-G  | DN63PG-050GM-B-R20-G  |
| Price (£)  | 46.50                 | 46.50                   | 46.50                 | 46.50                 | 46.50                 |

| DN100 D    | ry - 100mm diamete     | r dial, dry case, 200°( | medium temperatur      | e                      |                        |
|------------|------------------------|-------------------------|------------------------|------------------------|------------------------|
| Range - ba | •                      | 0-4                     | 0-6                    | 0-10                   | 0-16                   |
| 1/4" BSP   | DN100PG-025GM-B-R14-D  | DN100PG-025GM-B-R15-D   | DN100PG-025GM-B-R16-D  | DN100PG-025GM-B-R18-D  | DN100PG-025GM-B-R20-D  |
| Price (£)  | 79.00                  | 79.00                   | 79.00                  | 79.00                  | 79.00                  |
| 3/8" BSP   | DN100PG-0375GM-B-R14-D | DN100PG-0375GM-B-R15-D  | DN100PG-0375GM-B-R16-D | DN100PG-0375GM-B-R18-D | DN100PG-0375GM-B-R20-D |
| Price (£)  | 79.00                  | 79.00                   | 79.00                  | 79.00                  | 79.00                  |
| 1/2" BSP   | DN100PG-050GM-B-R14-D  | DN100PG-050GM-B-R15-D   | DN100PG-050GM-B-R16-D  | DN100PG-050GM-B-R18-D  | DN100PG-050GM-B-R20-D  |
| Price (£)  | 79.00                  | 79.00                   | 79.00                  | 79.00                  | 79.00                  |
| DN100 li   | quid filled - 100mm    | diameter dial, Glyceri  | ne damping fill, 100°  | C medium temperatu     | re                     |
| Range - ba | rg 0-2.5               | 0-4                     | 0-6                    | 0-10                   | 0-16                   |
| 1/4″ BSP   | DN100PG-025GM-B-R14-G  | DN100PG-025GM-B-R15-G   | DN100PG-025GM-B-R16-G  | DN100PG-025GM-B-R18-G  | DN100PG-025GM-B-R20-G  |
| Price (£)  | 84.00                  | 84.00                   | 84.00                  | 84.00                  | 84.00                  |
| 3/8" BSP   | DN100PG-0375GM-B-R14-G | DN100PG-0375GM-B-R15-G  | DN100PG-0375GM-B-R16-G | DN100PG-0375GM-B-R18-G | DN100PG-0375GM-B-R20-G |
| Price (£)  | 84.00                  | 84.00                   | 84.00                  | 84.00                  | 84.00                  |
| 1/2″ BSP   | DN100PG-050GM-B-R14-G  | DN100PG-050GM-B-R15-G   | DN100PG-050GM-B-R16-G  | DN100PG-050GM-B-R18-G  | DN100PG-050GM-B-R20-G  |
| Price (£)  | 84.00                  | 84.00                   | 84.00                  | 84.00                  | 84.00                  |

**Certification** - For diaphragm seal gauges, material certification covering wetted parts - £10.00 per line item

**Calibration Certificate** - £12.50 per gauge

#### Also available

- · Alternative pressure ranges
- Back entry connection
- Electrical alarm contacts
- $\cdot \ \text{Lower specification/cost options} \\$

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# **Diaphragm Seal Pressure Gauges**

Where isolation of the gauge mechanism from the process medium is required Staitech offer a range of diaphragm seal gauges. Two sizes of case together with three sizes of diaphragm seal are available. Wetted surfaces surfaces are finished to 0.5 microns Ra and all case and transmission fill fluids are FDA compliant.



| DN63 Dry - 63mm diameter dial, Glycerine damping fill, 150°C medium temperature, 0.5 Ra wetted surfaces |                    |                    |                    |                    |
|---|--------------------|--------------------|--------------------|--------------------|
| Range - barg  | -1-0-3             | 0-4                | 0-7                | 0-11               |
| 3/4" clamp  | DN63PG-075C-B-R1-G | DN63PG-075C-B-R3-G | DN63PG-075C-B-R4-G | DN63PG-075C-B-R5-G |
| Price (£)   | 285.00             | 285.00             | 285.00             | 285.00             |

| DN100 Dry -  | DN100 Dry - 100mm diameter dial, dry case, 200°C medium temperature, 0.5 Ra wetted surfaces |                          |                         |                       |                      |  |
|--------------|---|--------------------------|-------------------------|-----------------------|----------------------|--|
| Range - barg | 0-2.5   | 0-4                      | 0-6                     | 0-10                  | 0-16                 |  |
| 1-1/2″ clamp | DN100PG-150C-B-R14-D  | DN100PG-150C-B-R15-D     | DN100PG-150C-B-R16-D    | DN100PG-150C-B-R18-D  | DN100PG-150C-B-R20-D |  |
| Price (£)    | 187.00  | 187.00                   | 187.00                  | 187.00                | 187.00               |  |
| 2" clamp     | DN100PG-200C-B-R14-D  | DN100PG-200C-B-R15-D     | DN100PG-200C-B-R16-D    | DN100PG-200C-B-R18-D  | DN100PG-200C-B-R20-D |  |
| Price (£)    | 187.00  | 187.00                   | 187.00                  | 187.00                | 187.00               |  |
| DN100 liquio | l filled - 100mm diam   | eter dial, Glycerine dar | mping fill, 130°C medic | um temperature, 0.5 R | a wetted surfaces    |  |
| Range - barg | 0-2.5   | 0-4                      | 0-6                     | 0-10                  | 0-16                 |  |
| 1-1/2″ clamp | DN100PG-150C-B-R14-G  | DN100PG-150C-B-R15-G     | DN100PG-150C-B-R16-G    | DN100PG-150C-B-R18-G  | DN100PG-150C-B-R20-G |  |
| Price (£)    | 192.00  | 192.00                   | 192.00                  | 192.00                | 192.00               |  |
| 2" clamp     | DN100PG-200C-B-R14-G  | DN100PG-200C-B-R15-G     | DN100PG-200C-B-R16-G    | DN100PG-200C-B-R18-G  | DN100PG-200C-B-R20-G |  |
| Price (£)    | 192.00  | 192.00                   | 192.00                  | 192.00                | 192.00               |  |

# **Gauge and Transmitter accessories**

For applications where threaded gauges are to be used on systems at elevated temperatures, Ring and U-siphons are available together with simple one-piece isolation ball valves.





| 316L Stainless Steel Ring and U-Si | phons          |                 |                |
|------------------------------------|----------------|-----------------|----------------|
|                                    | 1/4″           | 3/8″            | 1/2"           |
| Ring Siphon                        | RSIP-316-025GM | RSIP-316-0375GM | RSIP-316-050GM |
| Price (£)                          | 60.00          | 74.50           | 96.00          |
| U-Siphon                           | USIP-316-025GM | USIP-316-0375GM | USIP-316-050GM |
| Price (£)                          | 44.00          | 51.00           | 79.00          |

| One-Piece 316 Stainless Steel Ball Valves |            |             |            |  |  |  |  |
|---|------------|-------------|------------|--|--|--|--|
|   | 1/4"       | 3/8"        | 1/2″       |  |  |  |  |
| Order Ref                                 | BV1P-025GF | BV1P-0375GF | BV1P-050GF |  |  |  |  |
| Price (£)                                 | 15.00      | 15.50       | 17.00      |  |  |  |  |

#### **Pressure Transmitters**

Pressure transmitters are available with either male thread or diaphragm seal with ASME BPE clamp fitting. All transmitter cases and wetted parts are 316 stainless steel with the diaphragm seal fill fluid FDA compliant. For higher temperature applications threaded units can be used in conjunction with a barrier siphon, or in the case of diaphragm sealed instruments, can be supplied with extended cooling element.



Model SA-11

#### **Threaded Pressure Transmitters**

| Model S-10 - 0.5% accuracy, 100°C medium temperature, 4-20mA output, DIN Form A plug connector |                       |                       |                       |                       |                       |  |  |
|--|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|--|--|
| Range - barg   | 0-2.5                 | 0-4                   | 0-6                   | 0-10                  | 0-16                  |  |  |
| 1/4″ BSP   | PTRAN-025GM-100-R14-P | PTRAN-025GM-100-R15-P | PTRAN-025GM-100-R16-P | PTRAN-025GM-100-R18-P | PTRAN-025GM-100-R19-P |  |  |
| Price (£)  | 215.00                | 215.00                | 215.00                | 215.00                | 215.00                |  |  |
| 1/2″ BSP   | PTRAN-050GM-100-R14-P | PTRAN-050GM-100-R15-P | PTRAN-050GM-100-R16-P | PTRAN-050GM-100-R18-P | PTRAN-050GM-100-R19-P |  |  |
| Price (£)  | 215.00                | 215.00                | 215.00                | 215.00                | 215.00                |  |  |

# **Diaphragm Seal Pressure Transmitters**

| Model SA-11 - 0.5% accuracy, 150°C medium temperature, 4-20mA output, DIN Form A plug connector |                      |                      |                      |                      |                      |  |  |  |
|---|----------------------|----------------------|----------------------|----------------------|----------------------|--|--|--|
| Range - barg  | 0-2.5                | 0-4                  | 0-6                  | 0-10                 | 0-16                 |  |  |  |
| 1-1/2" clamp  | PTRAN-150C-150-R14-P | PTRAN-150C-150-R15-P | PTRAN-150C-150-R16-P | PTRAN-150C-150-R18-P | PTRAN-150C-150-R19-P |  |  |  |
| Price (£)   | 367.00               | 367.00               | 367.00               | 367.00               | 367.00               |  |  |  |
| 2" clamp  | PTRAN-200C-150-R14-P | PTRAN-200C-150-R15-P | PTRAN-200C-150-R16-P | PTRAN-200C-150-R18-P | PTRAN-200C-150-R19-P |  |  |  |
| Price (£)   | 397.00               | 397.00               | 397.00               | 397.00               | 397.00               |  |  |  |

| Model SA-1   | 0 - 0.5% accuracy, 20 | 00°C medium tempera  | ture, 4-20mA output, DIN Form A plug connector |
|--------------|-----------------------|----------------------|--|
| Range - barg | 0-6                   | 0-10                 |  |
| 1-1/2" clamp | PTRAN-150C-200-R16-P  | PTRAN-150C-200-R18-P |  |
| Price (£)    | 575.00                | 575.00               |  |
| 2″ clamp     | PTRAN-200C-200-R16-P  | PTRAN-200C-200-R18-P |  |
| Price (£)    | 620.00                | 620.00               |  |

Certification - For diaphragm seal transmitters, material certification covering wetted parts - £10.00 per line item

**Calibration Certificate** - £15.00 per transmitter

#### Also available

- · Alternative pressure ranges
- $\cdot \text{ Cable outlet} \\$

#### **Transmitter Indicator Head**

An indicator head can be fitted to any of the threaded or diaphragm seal pressure transmitters offered above. The loop powered IP65 rated unit provides a local read-out with simultaneous signal transmission.

| Order Ref.   | Price(£) |
|--------------|----------|
| Model A-AI-1 | 160.00   |



### **Pressure/Level Transmitters**

The Series 2000 and 8000 instruments are suitable for both pressure and level measuring applications. The measuring span of both models is fully adjustable, with the Series 2000 having an in-head programmer with digital display. Units are available with 1-1/2" or 2" clamp connection, or with 62/85mm weld pad fitting. Both models are suitable for applications where SIP is performed at up to 140°C for 45 minutes.





Series 8000

Series 2000

### **Diaphragm Seal Pressure/Level Transmitters**

| Series 2000  | - Digital programmable, | 0.1% accuracy, 100°C medium ten | nperature, 4-20mA output, PG9 | cable gland      |
|--------------|-------------------------|---------------------------------|-------------------------------|------------------|
| Range - barg | 0-0.4                   | 0-1.2                           | 0-10                          | 0-30             |
| 1-1/2" clamp | -                       | -                               | 2000-150C-100-R3              | 2000-150C-100-R4 |
| Price (£)    | -                       | -                               | 890.00                        | 890.00           |
| 2″ clamp     | 2000-200C-100-R1        | 2000-200C-100-R2                | 2000-200C-100-R3              | 2000-200C-100-R4 |
| Price (£)    | 1,008.00                | 1,008.00                        | 1,008.00                      | 1,008.00         |
| 62mm weld pa | ad 2000-62W-100-R1      | 2000-62W-100-R2                 | 2000-62W-100-R3               | 2000-62W-100-R4  |
| Price (£)    | 1,003.00                | 1,003.00                        | 1,003.00                      | 1,003.00         |

| Series 8000 - 0.2% accuracy, 100°C medium temperature, 4-20mA output, PG9 cable gland |                    |                  |                  |                  |                  |  |  |  |
|---|--------------------|------------------|------------------|------------------|------------------|--|--|--|
| Range - barg  | 0-0.4              | 0-0.7            | 0-1.5            | 0-4              | 0-10             |  |  |  |
| 1-1/2" clamp  | -                  | -                | =                | 8000-150C-100-R4 | 8000-150C-100-R5 |  |  |  |
| Price (£)   | -                  | -                | -                | 650.00           | 650.00           |  |  |  |
| 2″ clamp  | 8000-200C-100-R1   | 8000-200C-100-R2 | 8000-200C-100-R3 | 8000-200C-100-R4 | 8000-200C-100-R5 |  |  |  |
| Price (£)   | 720.00             | 720.00           | 720.00           | 720.00           | 720.00           |  |  |  |
| 62mm weld pa  | ad 8000-62W-100-R1 | 8000-62W-100-R2  | 8000-62W-100-R3  | 8000-62W-100-R4  | 8000-62W-100-R5  |  |  |  |
| Price (£)   | 715.00             | 715.00           | 715.00           | 715.00           | 715.00           |  |  |  |

Note: For 85mm weld pad substitute 85W for 62W

**Certification** - Material certification covering wetted parts - £38.00 per line item

**Calibration Certificate** - £18.50 per transmitter

Also available

- Remote electronics housing with 150°C continuous operating limit
- · High temperature units suitable for 200°C
- · Alternative pressure ranges

# Thermometers & Temperature Sensors

Staitech also offer a wide range of thermometers and temperature sensors for both standard and high purity installations. Instruments are available with thermowells if required to facilitate calibration or replacement without compromising the integrity of a system. Where an electrical interface is required sensors can be fitted with an in-head transmitter to give a 4-20mA or similar output





# **HSG01 Sight Glass Discs**

Sight glass discs fit on to standard ASME BPE clamp fittings. Each disc has a fused borosilicate glass viewing aperture to allow unobstructed viewing. A unit with lamp fitting and lamp is available for tank or back lighting applications.





| HSG01 - 31 | HSG01 - 316L with Borosilicate glass, 0.5 Ra |                         |                         |                         |                         |  |  |  |  |  |
|------------|--|-------------------------|-------------------------|-------------------------|-------------------------|--|--|--|--|--|
|            | 1-1/2"                                       | 2"                      | 2-1/2"                  | 3"                      | 4"                      |  |  |  |  |  |
| Price (£)  | 130.00                                       | 138.00                  | 155.00                  | 179.00                  | 240.00                  |  |  |  |  |  |
| Order Ref  | HSG01-150C-B0                                | HSG01-200C-B0           | HSG01-250C-B0           | HSG01-300C-B0           | HSG01-400C-B0           |  |  |  |  |  |
| HSG01 wit  | h back light - 20 watt                       | s without push butto    | n                       |                         |                         |  |  |  |  |  |
|            | 1-1/2″                                       | 2"                      | 2-1/2"                  | 3"                      | 4"                      |  |  |  |  |  |
| Price (£)  | 496.00                                       | 477.00                  | 509.00                  | 604.00                  | 637.00                  |  |  |  |  |  |
| Order Ref  | HSG01-150C-BO-USL33-20W                      | HSG01-200C-B0-USL33-20W | HSG01-250C-B0-USL33-20W | HSG01-300C-B0-USL35-20W | HSG01-400C-B0-USL35-20W |  |  |  |  |  |
| HSG01 wit  | h back light - 50 watt                       | s with push button      |                         |                         |                         |  |  |  |  |  |
|            | 1-1/2″                                       | 2"                      | 2-1/2"                  | 3"                      | 4"                      |  |  |  |  |  |
| Price (£)  | 491.00                                       | 499.00                  | 531.00                  | 625.00                  | 658.00                  |  |  |  |  |  |
| Order Ref  | HSG01-150C-BO-USL33-50W                      | HSG01-200C-B0-USL33-50W | HSG01-250C-B0-USL33-50W | HSG01-300C-BO-USL35-50W | HSG01-400C-BO-USL35-50W |  |  |  |  |  |

**Certification** - Material certification covering disc - £8.50 per line item.

# **HSG02 In-line Sight Glasses**

Designed for applications where through vision is required, HSG02 sight glasses comprise 316L stainless steel body with toughened borosilicate glass lens and a range of FDA and USP Class VI compliant seals. All units have clamp ends, are rated to 10 barg with wetted surfaces finished to 0.4 microns Ra.



| EPDM seals        | - Black (FDA    | compliant)      |                 |                 |                 |                 |                 |                 |
|-------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
|                   | 1/2"            | 3/4"            | 1″              | 1-1/2"          | 2"              | 2-1/2"          | 3″              | 4"              |
| Price (£)         | 202.00          | 226.00          | 270.00          | 318.00          | 388.00          | 415.00          | 465.00          | 735.00          |
| Order Ref         | HSG02-050C-EBK  | HSG02-075C-EBK  | HSG02-100C-EBK  | HSG02-150C-EBK  | HSG02-200C-EBK  | HSG02-250C-EBK  | HSG02-300C-EBK  | HSG02-400C-EBK  |
| <b>EPDM</b> seals | - Black (FDA    | & USP Class     | VI compliant)   | )               |                 |                 |                 |                 |
|                   | 1/2″            | 3/4"            | 1″              | 1-1/2"          | 2"              | 2-1/2"          | 3"              | 4"              |
| Price (£)         | 208.50          | 234.00          | 278.00          | 326.00          | 396.00          | 423.00          | 475.00          | 747.00          |
| Order Ref         | HSG02-050C-EBKU | HSG02-075C-EBKU | HSG02-100C-EBKU | HSG02-150C-EBKU | HSG02-200C-EBKU | HSG02-250C-EBKU | HSG02-300C-EBKU | HSG02-400C-EBKU |
| Viton seals       | - Black (FDA (  | compliant)      |                 |                 |                 |                 |                 |                 |
|                   | 1/2″            | 3/4"            | 1″              | 1-1/2"          | 2"              | 2-1/2"          | 3″              | 4"              |
| Price (£)         | 205.00          | 229.00          | 274.00          | 324.00          | 396.00          | 425.00          | 477.00          | 750.00          |
| Order Ref         | HSG02-050C-VBK  | HSG02-075C-VBK  | HSG02-100C-VBK  | HSG02-150C-VBK  | HSG02-200C-VBK  | HSG02-250C-VBK  | HSG02-300C-VBK  | HSG02-400C-VBK  |
| Silicone sea      | ls - Red (FDA   | compliant)      |                 |                 |                 |                 |                 |                 |
|                   | 1/2″            | 3/4"            | 1″              | 1-1/2"          | 2"              | 2-1/2"          | 3"              | 4"              |
| Price (£)         | 204.00          | 228.00          | 272.00          | 320.00          | 391.00          | 418.00          | 469.00          | 740.00          |
| Order Ref         | HSG02-050C-SR   | HSG02-075C-SR   | HSG02-100C-SR   | HSG02-150C-SR   | HSG02-200C-SR   | HSG02-250C-SR   | HSG02-300C-SR   | HSG02-400C-SR   |
| FEP-Silicone      | seals (FDA &    | USP class VI    | compliant)      |                 |                 |                 |                 |                 |
|                   | 1/2″            | 3/4"            | 1"              | 1-1/2"          | 2"              | 2-1/2"          | 3"              | 4"              |
| Price (£)         | 212.00          | 232.00          | 276.00          | 325.00          | 395.00          | 422.00          | 473.00          | 745.00          |
| Order Ref         | HSG02-050C-FEPS | HSG02-075C-FEPS | HSG02-100C-FEPS | HSG02-150C-FEPS | HSG02-200C-FEPS | HSG02-250C-FEPS | HSG02-300C-FEPS | HSG02-400C-FEPS |

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# **HSG03 In-line Sight Glasses**

Similar in design to the HSG02, the HSG03 is once again intended for applications where through vision is required. Being of bolted construction the HSG03 can be used in applications where twisting within the piping system may be possible. The HSG03 is available with both clamp and weld end connections.



# **HSG03** with clamp end connections

| EPDM seals  | - Black (FDA complia  | int)               |                 |                 |                 |  |  |  |
|---|-----------------------|--------------------|-----------------|-----------------|-----------------|--|--|--|
|   | 1/2″                  | 3/4"               | 1"              | 1-1/2"          | 2"              |  |  |  |
| Price (£)   | 225.00                | 245.00             | 293.00          | 345.00          | 420.00          |  |  |  |
| Order Ref   | HSG03-050C-EBK        | HSG03-075C-EBK     | HSG03-100C-EBK  | HSG03-150C-EBK  | HSG03-200C-EBK  |  |  |  |
| EPDM seals  | - Black (FDA & USP (  | lass VI compliant) |                 |                 |                 |  |  |  |
|   | 1/2″                  | 3/4"               | 1"              | 1-1/2"          | 2"              |  |  |  |
| Price (£)   | 231.50                | 253.00             | 301.00          | 353.00          | 428.00          |  |  |  |
| Order Ref   | HSG03-050C-EBKU       | HSG03-075C-EBKU    | HSG03-100C-EBKU | HSG03-150C-EBKU | HSG03-200C-EBKU |  |  |  |
| Viton seals                                       | - Black (FDA complia  | nt)                |                 |                 |                 |  |  |  |
|   | 1/2″                  | 3/4"               | 1"              | 1-1/2″          | 2"              |  |  |  |
| Price (£)   | 228.00                | 248.00             | 297.00          | 351.00          | 423.00          |  |  |  |
| Order Ref   | HSG03-050C-VBK        | HSG03-075C-VBK     | HSG03-100C-VBK  | HSG03-150C-VBK  | HSG03-200C-VBK  |  |  |  |
| Silicone sea                                      | ıls - Red (FDA compli | ant)               |                 |                 |                 |  |  |  |
|   | 1/2″                  | 3/4"               | 1"              | 1-1/2"          | 2"              |  |  |  |
| Price (£)   | 227.00                | 247.00             | 295.00          | 347.00          | 423.00          |  |  |  |
| Order Ref   | HSG03-050C-SR         | HSG03-075C-SR      | HSG03-100C-SR   | HSG03-150C-SR   | HSG03-200C-SR   |  |  |  |
| FEP-Silicone seals (FDA & USP Class VI compliant) |                       |                    |                 |                 |                 |  |  |  |
|   | 1/2″                  | 3/4"               | 1"              | 1-1/2"          | 2"              |  |  |  |
| Price (£)   | 235.00                | 251.00             | 299.00          | 352.00          | 427.00          |  |  |  |
| Order Ref   | HSG03-050C-FEPS       | HSG03-075C-FEPS    | HSG03-100C-FEPS | HSG03-150C-FEPS | HSG03-200C-FEPS |  |  |  |

### **HSG03** with weld end connections

| EPDM seals  | - Black (FDA complia  | ant)                |                 |                 |                 |  |  |  |
|---|-----------------------|---------------------|-----------------|-----------------|-----------------|--|--|--|
|   | 1/2″                  | 3/4"                | 1"              | 1-1/2"          | 2"              |  |  |  |
| Price (£)   | 248.00                | 270.00              | 322.00          | 380.00          | 462.00          |  |  |  |
| Order Ref   | HSG03-050W-EBK        | HSG03-075W-EBK      | HSG03-100W-EBK  | HSG03-150W-EBK  | HSG03-200W-EBK  |  |  |  |
| EPDM seals  | - Black (FDA & USP (  | Class VI compliant) |                 |                 |                 |  |  |  |
|   | 1/2″                  | 3/4"                | 1"              | 1-1/2"          | 2"              |  |  |  |
| Price (£)   | 254.50                | 278.00              | 330.00          | 388.00          | 470.00          |  |  |  |
| Order Ref   | HSG03-050W-EBKU       | HSG03-075W-EBKU     | HSG03-100W-EBKU | HSG03-150W-EBKU | HSG03-200W-EBKU |  |  |  |
| Viton seals                                       | - Black (FDA complia  | nt)                 |                 |                 |                 |  |  |  |
|   | 1/2″                  | 3/4"                | 1"              | 1-1/2"          | 2"              |  |  |  |
| Price (£)   | 251.00                | 273.00              | 326.00          | 386.00          | 470.00          |  |  |  |
| Order Ref   | HSG03-050W-VBK        | HSG03-075W-VBK      | HSG03-100W-VBK  | HSG03-150W-VBK  | HSG03-200W-VBK  |  |  |  |
| Silicone sea                                      | ıls - Red (FDA compli | ant)                |                 |                 |                 |  |  |  |
|   | 1/2″                  | 3/4"                | 1"              | 1-1/2"          | 2"              |  |  |  |
| Price (£)   | 250.00                | 272.00              | 324.00          | 382.00          | 465.00          |  |  |  |
| Order Ref   | HSG03-050W-SR         | HSG03-075W-SR       | HSG03-100W-SR   | HSG03-150W-SR   | HSG03-200W-SR   |  |  |  |
| FEP-Silicone seals (FDA & USP Class VI compliant) |                       |                     |                 |                 |                 |  |  |  |
|   | 1/2″                  | 3/4"                | 1"              | 1-1/2″          | 2"              |  |  |  |
| Price (£)   | 258.00                | 276.00              | 328.00          | 387.00          | 469.00          |  |  |  |
| Order Ref   | HSG03-050W-FEPS       | HSG03-075W-FEPS     | HSG03-100W-FEPS | HSG03-150W-FEPS | HSG03-200W-FEPS |  |  |  |

 $\textbf{Certification} \text{ - Material covering all wetted parts - £8.50 per line item, all models }. \\ \textbf{Also available}$ 

<sup>•</sup> USP Class VI Viton and Silicone seals.

### **HSG04 Full-View Sight Glasses**

The HSG04 has an unobstructed viewing aperture allowing through vision from any angle. Wetted parts are 316L stainless steel with a toughened borosilicate glass viewing lens and a range of FDA and USP Class VI compliant seals. Alternative lengths are also available with this design.



| EPDM seals   | - Black (FDA complia | ant)                |                 |                 |                 |
|--------------|----------------------|---------------------|-----------------|-----------------|-----------------|
|              | 1/2"                 | 3/4"                | 1"              | 1-1/2"          | 2"              |
| Price (£)    | 240.00               | 250.00              | 310.00          | 325.00          | 395.00          |
| Order Ref    | HSG04-050C-EBK       | HSG04-075C-EBK      | HSG04-100C-EBK  | HSG04-150C-EBK  | HSG04-200C-EBK  |
| EPDM seals   | - Black (FDA & USP ( | Class VI compliant) |                 |                 |                 |
|              | 1/2″                 | 3/4"                | 1"              | 1-1/2"          | 2"              |
| Price (£)    | 246.50               | 258.00              | 318.00          | 333.00          | 403.00          |
| Order Ref    | HSG04-050C-EBKU      | HSG04-075C-EBKU     | HSG04-100C-EBKU | HSG04-150C-EBKU | HSG04-200C-EBKU |
| Viton seals  | - Black (FDA complia | nt)                 |                 |                 |                 |
|              | 1/2″                 | 3/4"                | 1"              | 1-1/2"          | 2"              |
| Price (£)    | 243.00               | 253.00              | 314.00          | 331.00          | 403.00          |
|              | HSG04-050C-VBK       | HSG04-075C-VBK      | HSG04-100C-VBK  | HSG04-150C-VBK  | HSG04-200C-VBK  |
| Silicone sea | ls - Red (FDA compli | ant)                |                 |                 |                 |
|              | 1/2″                 | 3/4"                | 1"              | 1-1/2"          | 2"              |
| Price (£)    | 242.00               | 252.00              | 312.00          | 327.00          | 398.00          |
| Order Ref    | HSG04S-050C-SR       | HSG04-075C-SR       | HSG04-100C-SR   | HSG04-150C-SR   | HSG04-200C-SR   |
| FEP-Silicone | seals (FDA & USP cla | ass VI compliant)   |                 |                 |                 |
|              | 1/2″                 | 3/4"                | 1"              | 1-1/2"          | 2"              |
| Price (£)    | 250.00               | 256.00              | 316.00          | 332.00          | 402.00          |
| Order Ref    | HSG04-050C-FEPS      | HSG04-075C-FEPS     | HSG04-100C-FEPS | HSG04-150C-FEPS | HSG04-200C-FEPS |

**Certification** - Material covering all wetted parts - £8.50 per line item, all models

**Also available** ⋅ USP Class VI Viton and Silicone seals ⋅ Alternative lengths ⋅ Larger sizes ⋅ Weld end connections

#### **Knock Shield Kits**

For applications where protection of the glass viewing tube is required Polycarbonate knock shields are available. A knock shield can be fitted to any model sight glass without the need to dismantle the unit.



| Knock Shie | ld Kits         |                 |                 |                 |                 |
|------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| HSG02      | 1/2"            | 3/4"            | 1"              | 1-1/2"          | 2"              |
| Price (£)  | 48.00           | 36.00           | 60.00           | 45.00           | 55.00           |
| Order Ref  | HSG02-KSKIT-050 | HSG02-KSKIT-075 | HSG02-KSKIT-100 | HSG02-KSKIT-150 | HSG02-KSKIT-200 |
| HSG03      | 1/2"            | 3/4"            | 1"              | 1-1/2"          | 2"              |
| Price (£)  | 40.00           | 29.00           | 45.00           | 37.50           | 51.00           |
| Order Ref  | HSG03-KSKIT-050 | HSG03-KSKIT-075 | HSG03-KSKIT-100 | HSG03-KSKIT-150 | HSG03-KSKIT-200 |
| HSG04      | 1/2"            | 3/4"            | 1"              | 1-1/2"          | 2"              |
| Price (£)  | 32.00           | 32.00           | 71.00           | 71.00           | 88.00           |
| Order Ref  | HSG04-KSKIT-050 | HSG04-KSKIT-075 | HSG04-KSKIT-100 | HSG04-KSKIT-150 | HSG04-KSKIT-200 |

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# **Butterfly Valves**

Standard butterfly valves are supplied with black EPDM seal and clamp end connections. Two styles of handle are available; 2-position nylon and 5-position stainless steel. Wetted surfaces are finished to 0.8 microns Ra. Alternative seal materials to include Viton and Nitrile rubber are also available as are valves with plain ends for welding.



| Nylon on/o | Nylon on/off handle, EPDM seal, clamp connections |                  |                  |                  |                  |    |  |  |
|------------|---|------------------|------------------|------------------|------------------|----|--|--|
|            | 1"  | 1-1/2"           | 2"               | 2-1/2"           | 3"               | 4" |  |  |
| Price (£)  | 75.00   | 75.00            | 91.00            | 102.00           | 128.00           | -  |  |  |
| Order Ref  | HBV03-100C-EBK-N                                  | HBV03-150C-EBK-N | HBV03-200C-EBK-N | HBV03-250C-EBK-N | HBV03-300C-EBK-N | -  |  |  |

| 5-position | 5-position stainless steel handle, EPDM seal, clamp connections |                  |                  |                  |                  |                  |  |  |
|------------|---|------------------|------------------|------------------|------------------|------------------|--|--|
|            | 1"  | 1-1/2"           | 2"               | 2-1/2"           | 3"               | 4"               |  |  |
| Price (£)  | 81.00   | 81.00            | 97.00            | 108.00           | 133.00           | 191.00           |  |  |
| Order Ref  | HBV03-100C-EBK-S  | HBV03-150C-EBK-S | HBV03-200C-EBK-S | HBV03-250C-EBK-S | HBV03-300C-EBK-S | HBV03-400C-EBK-S |  |  |

#### 50SN & 77SN Ball Valves

The 50SN and 77SN valve ranges are suitable for use with a wide range of fluids, gases and steam. Standard valves have PTFE cavity filled seats and either clamp or short weld end connections. The 77SN valve is ATEX certified and has an ISO NAMUR actuator mounting pad as standard. Wetted surfaces for all valves are 0.5 microns Ra.



| 50SN with | n weld connec   | tions           |                 |                 |                 |                 |                 |                 |
|-----------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
|           | 1/2″            | 3/4"            | 1″              | 1-1/2"          | 2"              | 2-1/2"          | 3"              | 4"              |
| Price (£) | 48.50           | 51.50           | 64.00           | 117.00          | 161.00          | 318.00          | 421.00          | 773.00          |
| Order Ref | 50SNC-050W-050W | 50SNC-075W-075W | 50SNC-100W-100W | 50SNC-150W-150W | 50SNC-200W-200W | 50SNC-250W-250W | 50SNC-300W-300W | 50SNC-400W-400W |
| 50SN with | n clamp conne   | ctions          |                 |                 |                 |                 |                 |                 |
|           | 1/2"            | 3/4"            | 1"              | 1-1/2"          | 2"              | 2-1/2"          | 3"              | 4"              |
| Price (£) | 47.50           | 49.50           | 60.00           | 111.50          | 154.00          | 298.00          | 398.00          | 742.00          |
| Order Ref | 50SNC-050C-050C | 50SNC-075C-075C | 50SNC-100C-100C | 50SNC-150C-150C | 50SNC-200C-200C | 50SNC-250C-250C | 50SNC-300C-300C | 50SNC-400C-400C |
| 77SN with | n weld connec   | tions, ATEX ce  | rtified         |                 |                 |                 |                 |                 |
|           | 1/2″            | 3/4"            | 1″              | 1-1/2"          | 2"              | 2-1/2"          | 3"              | 4"              |
| Price (£) | 65.00           | 67.00           | 88.00           | 177.00          | 240.00          | 464.00          | 628.00          | 978.00          |
| Order Ref | 77SNC-050W-050W | 77SNC-075W-075W | 77SNC-100W-100W | 77SNC-150W-150W | 77SNC-200W-200W | 77SNC-250W-250W | 77SNC-300W-300W | 77SNC-400W-400W |
| 77SN with | n clamp conne   | ctions, ATEX c  | ertified        |                 |                 |                 |                 |                 |
|           | 1/2″            | 3/4"            | 1″              | 1-1/2"          | 2"              | 2-1/2"          | 3"              | 4"              |
| Price (£) | 63.00           | 65.00           | 82.50           | 169.00          | 232.00          | 442.00          | 566.00          | 942.00          |
| Order Ref | 77SNC-050C-050C | 77SNC-075C-075C | 77SNC-100C-100C | 77SNC-150C-150C | 77SNC-200C-200C | 77SNC-250C-250C | 77SNC-300C-300C | 77SNC-400C-400C |

**Certification** - Material certification covering body and ends with certificate of conformity to cover the ball and stem - £8.50 per line item **Also available** 

- · Actuator packages · Spring return handles
- Stem extensions Alternative seat materials

### **SB7 - Hygienic Ball Valves**

The SB7 range of high purity ball valves fully satisfy current ASME BPE criteria. Valves are available with open TFM seats(SB7) or cavity filled TFM seats(SBC7). To facilitate orbital welding extended end connections are available together with clamp and mixed connections. All valves have an ISO NAMUR actuator mounting pad as standard.



| SB7 with e | xtended weld    | connections    |                |                |                |                |                |                |
|------------|-----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
|            | 1/2″            | 3/4"           | 1"             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | 4"             |
| Price (£)  | 168.00          | 180.00         | 232.00         | 344.00         | 444.00         | 773.00         | 1,024.00       | 1,656.00       |
| Order Ref  | SB7-050W-050W   | SB7-075W-075W  | SB7-100W-100W  | SB7-150W-150W  | SB7-200W-200W  | SB7-250W-250W  | SB7-300W-300W  | SB7-400W-400W  |
| SB7 with c | lamp connection | ns             |                |                |                |                |                |                |
|            | 1/2″            | 3/4"           | 1″             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | 4"             |
| Price (£)  | 168.00          | 180.00         | 232.00         | 344.00         | 444.00         | 773.00         | 1,024.00       | 1,656.00       |
| Order Ref  | SB7-050C-050C   | SB7-075C-075C  | SB7-100C-100C  | SB7-150C-150C  | SB7-200C-200C  | SB7-250C-250C  | SB7-300C-300C  | SB7-400C-400C  |
| SB7 with c | lamp x extende  | ed weld conne  | ections        |                |                |                |                |                |
|            | 1/2″            | 3/4"           | 1″             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | 4"             |
| Price (£)  | 168.00          | 180.00         | 232.00         | 344.00         | 444.00         | 773.00         | 1,024.00       | 1,656.00       |
| Order Ref  | SB7-050C-050W   | SB7-075C-075W  | SB7-100C-100W  | SB7-150C-150W  | SB7-200C-200W  | SB7-250C-250W  | SB7-300C-300W  | SB7-400C-400W  |
| SBC7 with  | extended weld   | connections    |                |                |                |                |                |                |
|            | 1/2″            | 3/4"           | 1″             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | 4"             |
| Price (£)  | 190.00          | 207.00         | 270.00         | 388.50         | 566.50         | 949.00         | 1,354.00       | 2,120.00       |
| Order Ref  | SBC7-050W-050W  | SBC7-075W-075W | SBC7-100W-100W | SBC7-150W-150W | SBC7-200W-200W | SBC7-250W-250W | SBC7-300W-300W | SBC7-400W-400W |
| SBC7 with  | clamp connecti  | ons            |                |                |                |                |                |                |
|            | 1/2″            | 3/4"           | 1″             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | 4"             |
| Price (£)  | 190.00          | 207.00         | 270.00         | 388.50         | 566.50         | 949.00         | 1,354.00       | 2,120.00       |
| Order Ref  | SBC7-050C-050C  | SBC7-075C-075C | SBC7-100C-100C | SBC7-150C-150C | SBC7-200C-200C | SBC7-250C-250C | SBC7-300C-300C | SBC7-400C-400C |
| SBC7 with  | clamp x extend  | ded weld conr  | ections        |                |                |                |                |                |
|            | 1/2″            | 3/4"           | 1″             | 1-1/2"         | 2"             | 2-1/2"         | 3"             | 4"             |
| Price (£)  | 190.00          | 207.00         | 270.00         | 388.50         | 566.50         | 949.00         | 1,354.00       | 2,120.00       |
| Order Ref  | SBC7-050C-050W  | SBC7-075C-075W | SBC7-100C-100W | SBC7-150C-150W | SBC7-200C-200W | SBC7-250C-250W | SBC7-300C-300W | SBC7-400C-400W |

Certification - Material certification covering body and ends with certificate of conformity to cover the ball and stem - £15.00 per line item

# 3-Way Ball Valves

Staitech offer a range of 3-way 'L' and 'T' port ball valves with clamp and weld end connections. ATEX certified valves are also available as are pneumatic and electric actuator packages. Contact Staitech for further information





# **Actuator Packages**

A full range of pneumatic and electric actuators are available for use with the 77SN and SB7 series valves. In addition to actuators, switch boxes and solenoids can also be supplied for use in both safe and hazardous environments. Contact Staitech for further information

#### **HCV01** and **HCV03** Check Valves

The HCV01 check valve is designed to fit between two standard BPE clamp fittings with integral EPDM O-rings forming the joint seal. The surface finish is typically 1.2 microns Ra for the HC01 range. The HCV03 is an all PTFE valve, the body of which forms it's own joint seal when fitted between two clamp fittings. Both valve designs are available with 8 and 35 mbar springs and standard or soft seat options.





| HCV01 with metal- | HCV01 with metal-metal seating |                   |                   |                   |  |  |  |  |
|-------------------|--------------------------------|-------------------|-------------------|-------------------|--|--|--|--|
|                   | 3/4"                           | 1"                | 1-1/2"            | 2"                |  |  |  |  |
| 8 mbar spring     | HCV01-075C-M-08                | HCV01-100C-M-08   | HCV01-150C-M-08   | HCV01-200C-M-08   |  |  |  |  |
| Price (£)         | 129.00                         | 136.00            | 167.00            | 228.00            |  |  |  |  |
| 35 mbar spring    | HCV01-075C-M-35                | HCV01-100C-M-35   | HCV01-150C-M-35   | HCV01-200C-M-35   |  |  |  |  |
| Price (£)         | 129.00                         | 136.00            | 167.00            | 228.00            |  |  |  |  |
| HCV01 with EPDM s | oft seat                       |                   |                   |                   |  |  |  |  |
|                   | 3/4"                           | 1"                | 1-1/2"            | 2"                |  |  |  |  |
| 8 mbar spring     | HCV01-075C-EBK-08              | HCV01-100C-EBK-08 | HCV01-150C-EBK-08 | HCV01-200C-EBK-08 |  |  |  |  |
| Price (£)         | 139.00                         | 146.00            | 177.00            | 238.00            |  |  |  |  |
| 35 mbar spring    | HCV01-075C-EBK-35              | HCV01-100C-EBK-35 | HCV01-150C-EBK-35 | HCV01-200C-EBK-35 |  |  |  |  |
| Price (£)         | 139.00                         | 146.00            | 177.00            | 238.00            |  |  |  |  |

| HCV03 with standar | <b>HCV03 with standard seating</b> (maximum allowable differential pressure - 3.8 bar) |                                    |                   |                   |  |  |  |  |
|--------------------|--|------------------------------------|-------------------|-------------------|--|--|--|--|
|                    | 3/4"   | 1"                                 | 1-1/2"            | 2"                |  |  |  |  |
| 8 mbar spring      | HCV03-075C-T-08  | HCV03-100C-T-08                    | HCV03-150C-T-08   | HCV03-200C-T-08   |  |  |  |  |
| Price (£)          | 123.00   | 151.00                             | 155.00            | 194.00            |  |  |  |  |
| 35 mbar spring     | HCV03-075C-T-35  | HCV03-100C-T-35                    | HCV03-150C-T-35   | HCV03-200C-T-35   |  |  |  |  |
| Price (£)          | 123.00   | 151.00                             | 155.00            | 194.00            |  |  |  |  |
| HCV03 with EPDM s  | oft seat (maximum allowable  | e differential pressure - 3.8 bar) |                   |                   |  |  |  |  |
|                    | 3/4"   | 1"                                 | 1-1/2"            | 2"                |  |  |  |  |
| 8 mbar spring      | HCV03-075C-EBK-08  | HCV03-100C-EBK-08                  | HCV03-150C-EBK-08 | HCV03-200C-EBK-08 |  |  |  |  |
| Price (£)          | 133.00   | 161.00                             | 165.00            | 204.00            |  |  |  |  |
| 35 mbar spring     | HCV03-075C-EBK-35  | HCV03-100C-EBK-35                  | HCV03-150C-EBK-35 | HCV03-200C-EBK-35 |  |  |  |  |
| Price (£)          | 133.00   | 161.00                             | 165.00            | 204.00            |  |  |  |  |

### **HCV04 Check Valves**

The HCV04 range is ideally suited to steam, condensate and process fluid applications. Standard valves have metal-metal seating and a choice of 8 or 35 mbar opening pressure. Wetted surfaces on all valves are finished to 0.5 microns Ra. 1/2" to 1" valves are available in either standard or high capacity configuration.



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|                | 1/2″ SC         | 1/2" HC         | 3/4″ SC         | 3/4" HC         | 1" SC           | 1" HC           |
|----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| 8 mbar spring  | HCV04SC-050C-08 | HCV04HC-050C-08 | HCV04SC-075C-08 | HCV04HC-075C-08 | HCV04SC-100C-08 | HCV04HC-100C-08 |
| Price (£)      | 207.00          | 226.00          | 207.00          | 226.00          | 219.50          | 267.00          |
| 35 mbar spring | HCV04SC-050C-35 | HCV04HC-050C-35 | HCV04SC-075C-35 | HCV04HC-075C-35 | HCV04SC-100C-35 | HCV04HC-100C-35 |
| Price (£)      | 207.00          | 226.00          | 207.00          | 226.00          | 219.00          | 267.00          |
|                | 1-1/2"          | 2"              |                 |                 |                 |                 |
| 8 mbar spring  | HCV04-150C-M-08 | -               |                 |                 |                 |                 |
| Price (£)      | 260.00          | -               |                 |                 |                 |                 |
| 35 mbar spring | HCV04-150C-M-35 | HCV04-200C-M-35 |                 |                 |                 |                 |
| Price (£)      | 260.00          | 392.00          |                 |                 |                 |                 |

**Certification** - Material certification covering wetted parts - £15.00 per line item.

**Also available**  $\cdot$  2-1/2" to 4" sizes

# **HCV02** Hygienic Check Valves

The HCV02 range is intended for use in high purity applications such as WFI systems. Valves are manufactured in 316L stainless steel with a range of seal options. Wetted surfaces are finished to 0.4 microns Ra. The standard opening pressure for the HCV02 range is 35 mbar.



### **HCV02** - with concentric clamp connections

| EPDM seals - Black  | (FDA compliant)        |                    |                    |                    |                    |
|---------------------|------------------------|--------------------|--------------------|--------------------|--------------------|
|                     | 1/2″                   | 3/4"               | 1″                 | 1-1/2"             | 2"                 |
| Price (£)           | 237.50                 | 237.50             | 219.50             | 251.50             | 310.00             |
| Order Ref           | HCV02-050C-EBK-35      | HCV02-075C-EBK-35  | HCV02-100C-EBK-35  | HCV02-150C-EBK-35  | HCV02-200C-EBK-35  |
| EPDM seals - Black  | (FDA & USP Class VI    | compliant)         |                    |                    |                    |
|                     | 1/2″                   | 3/4"               | 1″                 | 1-1/2″             | 2"                 |
| Price (£)           | 245.00                 | 245.00             | 229.50             | 264.35             | 334.95             |
| Order Ref           | HCV02-050C-EBKU-35     | HCV02-075C-EBKU-35 | HCV02-100C-EBKU-35 | HCV02-150C-EBKU-35 | HCV02-200C-EBKU-35 |
| Viton seals - Black | (FDA compliant)        |                    |                    |                    |                    |
|                     | 1/2″                   | 3/4"               | 1″                 | 1-1/2″             | 2"                 |
| Price (£)           | 240.00                 | 240.00             | 222.35             | 255.15             | 315.90             |
| Order Ref           | HCV02-050C-VBK-35      | HCV02-075C-VBK-35  | HCV02-100C-VBK-35  | HCV02-150C-VBK-35  | HCV02-200C-VBK-35  |
| Silicone seals - Re | d (FDA compliant)      |                    |                    |                    |                    |
|                     | 1/2″                   | 3/4"               | 1″                 | 1-1/2″             | 2"                 |
| Price (£)           | 238.85                 | 238.85             | 220.90             | 253.25             | 312.10             |
| Order Ref           | HCV02-050C-SR-35       | HCV02-075C-SR-35   | HCV02-100C-SR-35   | HCV02-150C-SR-35   | HCV02-200C-SR-35   |
| FEP-Silicone seals  | (FDA & USP class VI co | mpliant)           |                    |                    |                    |
|                     | 1/2″                   | 3/4"               | 1″                 | 1-1/2″             | 2"                 |
| Price (£)           | 249.80                 | 249.80             | 232.50             | 265.50             | 316.00             |
| Order Ref           | HCV02-050C-FEPS-35     | HCV02-075C-FEPS-35 | HCV02-100C-FEPS-35 | HCV02-150C-FEPS-35 | HCV02-200C-FEPS-35 |

#### **HCV02** - with concentric weld end connections

| FPDM seals - Rla   | ck (FDA compliant)       |                    |                    |                    |                    |
|--------------------|--------------------------|--------------------|--------------------|--------------------|--------------------|
| El Din Scals Bla   | 1/2"                     | 3/4"               | 1"                 | 1-1/2″             | 2"                 |
| Price (£)          | 261.00                   | 261.00             | 241.00             | 276.00             | 341.00             |
| Order Ref          | HCV02-050W-EBK-35        | HCV02-075W-EBK-35  | HCV02-100W-EBK-35  | HCV02-150W-EBK-35  | HCV02-200W-EBK-35  |
| EPDM seals - Bla   | ck (FDA & USP Class VI   | compliant)         |                    |                    |                    |
|                    | 1/2″                     | 3/4"               | 1″                 | 1-1/2"             | 2"                 |
| Price (£)          | 268.50                   | 268.50             | 251.00             | 288.50             | 365.95             |
| Order Ref          | HCV02-050W-EBKU-35       | HCV02-075W-EBKU-35 | HCV02-100W-EBKU-35 | HCV02-150W-EBKU-35 | HCV02-200W-EBKU-35 |
| Viton seals - Blac | ck (FDA compliant)       |                    |                    |                    |                    |
|                    | 1/2″                     | 3/4"               | 1″                 | 1-1/2"             | 2"                 |
| Price (£)          | 263.50                   | 263.50             | 243.85             | 279.65             | 346.90             |
| Order Ref          | HCV02-050W-VBK-35        | HCV02-075W-VBK-35  | HCV02-100W-VBK-35  | HCV02-150W-VBK-35  | HCV02-200W-VBK-35  |
| Silicone seals - R | ed (FDA compliant)       |                    |                    |                    |                    |
|                    | 1/2″                     | 3/4"               | 1″                 | 1-1/2"             | 2"                 |
| Price (£)          | 262.35                   | 262.50             | 220.90             | 277.75             | 343.10             |
| Order Ref          | HCV02-050W-SR-35         | HCV02-075W-SR-35   | HCV02-100W-SR-35   | HCV02-150W-SR-35   | HCV02-200W-SR-35   |
| FEP-Silicone seals | s (FDA & USP class VI co | ompliant)          |                    |                    |                    |
|                    | 1/2″                     | 3/4"               | 1″                 | 1-1/2"             | 2"                 |
| Price (£)          | 273.00                   | 273.00             | 254.00             | 290.00             | 347.00             |
| Order Ref          | HCV02-050W-FEPS-35       | HCV02-075W-FEPS-35 | HCV02-100W-FEPS-35 | HCV02-150W-FEPS-35 | HCV02-200W-FEPS-35 |

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### **HCV02** - with eccentric clamp connections

| EPDM seals - Bla   | ock (FDA compliant)       |                     |                     |                     |                     |
|--------------------|---------------------------|---------------------|---------------------|---------------------|---------------------|
|                    | 1/2″                      | 3/4"                | 1"                  | 1-1/2"              | 2"                  |
| Price (£)          | 280.00                    | 280.00              | 256.00              | 285.00              | 360.00              |
| Order Ref          | HCV02E-050C-EBK-35        | HCV02E-075C-EBK-35  | HCV02E-100C-EBK-35  | HCV02E-150C-EBK-35  | HCV02E-200C-EBK-35  |
| EPDM seals - Bla   | nck (FDA & USP Class VI   | compliant)          |                     |                     |                     |
|                    | 1/2″                      | 3/4"                | 1″                  | 1-1/2"              | 2"                  |
| Price (£)          | 287.50                    | 287.50              | 266.00              | 297.85              | 384.95              |
| Order Ref          | HCV02E-050C-EBKU-35       | HCV02E-075C-EBKU-35 | HCV02E-100C-EBKU-35 | HCV02E-150C-EBKU-35 | HCV02E-200C-EBKU-35 |
| Viton seals - Bla  | ck (FDA compliant)        |                     |                     |                     |                     |
|                    | 1/2″                      | 3/4"                | 1″                  | 1-1/2"              | 2"                  |
| Price (£)          | 282.50                    | 282.50              | 258.85              | 288.65              | 365.90              |
| Order Ref          | HCV02E-050C-VBK-35        | HCV02E-075C-VBK-35  | HCV02E-100C-VBK-35  | HCV02E-150C-VBK-35  | HCV02E-200C-VBK-35  |
| Silicone seals - F | Red (FDA compliant)       |                     |                     |                     |                     |
|                    | 1/2″                      | 3/4"                | 1″                  | 1-1/2"              | 2"                  |
| Price (£)          | 281.35                    | 281.35              | 257.40              | 286.75              | 362.10              |
| Order Ref          | HCV02E-050C-SR-35         | HCV02E-075C-SR-35   | HCV02E-100C-SR-35   | HCV02E-150C-SR-35   | HCV02E-200C-SR-35   |
| FEP-Silicone sea   | ls (FDA & USP class VI co | ompliant)           |                     |                     |                     |
|                    | 1/2″                      | 3/4"                | 1″                  | 1-1/2"              | 2"                  |
| Price (£)          | 292.30                    | 292.30              | 269.00              | 299.00              | 376.00              |
| Order Ref          | HCV02E-050C-FEPS-35       | HCV02E-075C-FEPS-35 | HCV02E-100C-FEPS-35 | HCV02E-150C-FEPS-35 | HCV02E-200C-FEPS-35 |

**Certification** - Material certification covering wetted parts - £15.00 per line item. **Also available** 

- · 2-1/2" to 4" sizes
- Eccentric weld end valves
- USP Class VI Viton and Silicone seals

### **Steam Traps**

#### HST<sub>2</sub>0

The HST20 is a low cost Thermostatic trap designed for high purity steam applications. Wetted parts are manufactured from 316L stainless steel with a maximum surface finish of 1.0 micron Ra. The HST20 is available with both clamp and weld end connections.



|                   | 1/2″       | 3/4"       | 1"         |
|-------------------|------------|------------|------------|
| Clamp connections | HST20-050C | HST20-075C | HST20-100C |
| Price (£)         | 243.00     | 253.00     | 267.00     |
| Weld connections  | HST20-050W | HST20-075W | HST20-100W |
| Price (£)         | 268.00     | 278.00     | 290.00     |

#### **HST30TC**

Whilst the HST30TC shares the same near-to-steam operating characteristic as the HST20, it has a higher internal surface finish specification of 0.5 microns Ra. The HST30TC is available with clamp connections in sizes 1/2" to 1-1/2". Where space is restricted the HST30TCH with horizontal inlet is available.



|                      | 1/2″          | 3/4"          | 1"            | 1-1/2″       |
|----------------------|---------------|---------------|---------------|--------------|
| Vertical connections | HST30TC-050C  | HST30TC-075C  | HST30TC-100C  | HST30TC-150C |
| Price (£)            | 362.00        | 373.00        | 376.00        | 397.00       |
| Horizontal inlet     | HST30TCH-050C | HST30TCH-075C | HST30TCH-100C | -            |
| Price (£)            | 465.00        | 475.00        | 495.00        | -            |

#### HST50

The HST50 Thermodynamic steam trap is intended for use in constant pressure applications such as mains drainage where space is restricted. The HST50 is available with 1/2'' or 3/4'' BPE clamp connections and can be installed in any orientation.

|           | 1/2″       | 3/4"       |
|-----------|------------|------------|
| Order Ref | HST50-050C | HST50-075C |
| Price (£) | 280.00     | 285.00     |



### **SSC Subcooled Condenser**

For applications where the length of vertical cooling leg is restricted, Staitech offer a subcooled condenser. Designed to be installed prior to a steam trap, the cooling fins on the SSC unit help to accelerate the cooling rate of the condensed steam. Further details are available upon request.



# **Safety Valves**

Staitech offer a wide range of safety valves for steam, liquid and gas applications. In order to select an appropriate valve Staitech will require details of the flow medium, flow capacity and set pressure. All valves are PED compliant and tested in accordance with TUV requirements. The 481, 483, 488 and 646 series valves also meet ASME Section VIII criteria.

#### 600 Series

The 600 series safety valves are intended for low flow steam, gas and liquid applications. Wetted parts are 316L stainless steel with an FDA and USP Class VI compliant Isolast seat seal. The 646 series are designed for steam and gas while the 680 series is intended for liquid applications. The inlet fitting on all models is a BPE clamp with a female threaded outlet. A clamp adaptor option is available for the outlet. All valves have a sealed gas tight cap. Wetted inlet surfaces are finished to 0.4 microns Ra, with outlet surfaces as cast/machined.



#### 646 steam and gas valve

| Orifice size        | 10mm                 | 10mm                 | 13mm                |
|---------------------|----------------------|----------------------|---------------------|
| Inlet - clamp       | 1/2″                 | 3/4"                 | -                   |
| Outlet - BSP female | 3/4"                 | 3/4"                 | -                   |
| Price (£)           | 350.00               | 350.00               | -                   |
| Order Ref           | 64610-050C-075GF-I-S | 64610-075C-075GF-I-S | -                   |
| Inlet - clamp       | 1/2″                 | 3/4"                 | 3/4"                |
| Outlet - clamp      | 3/4"                 | 3/4"                 | 1"                  |
| Price (£)           | 388.00               | 388.00               | 398.00              |
| Order Ref           | 64610-050C-075C-I-S  | 64610-075C-075C-I-S  | 64613-075C-100C-I-S |

### 680 liquid valve

| Orifice size        | 10mm                 | 10mm                 | 13mm                |
|---------------------|----------------------|----------------------|---------------------|
| Inlet - clamp       | 1/2"                 | 3/4"                 | -                   |
| Outlet - BSP female | 3/4"                 | 3/4"                 | -                   |
| Price (£)           | 350.00               | 350.00               | -                   |
| Order Ref           | 68010-050C-075GF-I-S | 68010-075C-075GF-I-S | -                   |
| Inlet - clamp       | 1/2″                 | 3/4"                 | 3/4"                |
| Outlet - clamp      | 3/4"                 | 3/4"                 | 1"                  |
| Price (£)           | 388.00               | 388.00               | 398.00              |
| Order Ref           | 68010-050C-075C-I-S  | 68010-075C-075C-I-S  | 68013-075C-100C-I-S |

**Certification** - Material certification covering wetted parts - £25.00 per valve.

#### Also available

- $\cdot \ \text{Manual lifting device} \\$
- · Threaded valves

#### **481 Series**

The 481 series valves are intended for liquid and gas applications up to 16 barg. Standard valves have an FDA and USP Class VI EPDM seat seal, clamp inlet and threaded outlet. Valves can also be supplied fitted with a threaded clamp outlet adaptor.



| 481, 316L, EPDM seat seal, inlet 0.4 Ra |                     |                    |                    |  |
|---|---------------------|--------------------|--------------------|--|
| Orifice size                            | 10mm                | 10mm               | 10mm               |  |
| Inlet                                   | 1" clamp            | 1" clamp           | 1" clamp           |  |
| Outlet                                  | 1/2″ BSP            | 3/4" clamp         | 1" clamp           |  |
| Order Ref                               | 481-100C-050GF-E-H2 | 481-100C-075C-E-H2 | 481-100C-100C-E-H2 |  |
| Price (£)                               | 385.00              | 442.00             | 452.00             |  |

Certification - Material certification covering wetted parts - £25.00 per valve.

#### 483 Series

The 483 series valves are intended for liquid and gas applications up to 16 barg. When fitted with an Perlast seat seal valves are also suitable for steam duty. All valves are fitted with an EPDM bellows which prevents media from entering the spring chamber during discharge. Two orifice sizes and three connection options are available for the 483 valve based on capacity requirements. Standard valves have a sealed gas tight cap with manual rotalift and pneumatic lifting devices also available.



| 483, 316L, EPDM seat seal, inlet 0.4 Ra, outlet 3.2 Ra |                    |                    |                    |  |  |
|--|--------------------|--------------------|--------------------|--|--|
| Orifice size   | 13mm               | 13mm               | 25mm               |  |  |
| Inlet - clamp  | 1"                 | 1-1/2"             | 1-1/2″             |  |  |
| Outlet - clamp   | 1-1/2"             | 1-1/2"             | 2"                 |  |  |
| Cap type   | Sealed             | Sealed             | Sealed             |  |  |
| Order Ref  | 483-100C-150C-E-H2 | 483-150C-150C-E-H2 | 483-150C-200C-E-H2 |  |  |
| Price (£)  | 595.00             | 640.00             | 835.00             |  |  |
| Cap type   | Rotalift           | Rotalift           | Rotalift           |  |  |
| Order Ref  | 483-100C-150C-E-H4 | 483-150C-150C-E-H4 | 483-150C-200C-E-H4 |  |  |
| Price (£)  | 630.00             | 675.00             | 895.00             |  |  |
| Cap type   | Pneumatic          | Pneumatic          | Pneumatic          |  |  |
| Order Ref  | 483-100C-150C-E-H8 | 483-150C-150C-E-H8 | 483-150C-200C-E-H8 |  |  |
| Price (£)  | 1,108.00           | 1,143.00           | 1,640.00           |  |  |

| 483, 316L, Perlast seat seal, inlet 0.4 Ra, outlet 3.2 Ra |                    |                    |                    |  |  |
|---|--------------------|--------------------|--------------------|--|--|
| Orifice size  | 13mm               | 13mm               | 25mm               |  |  |
| Inlet - clamp   | 1"                 | 1-1/2"             | 1-1/2″             |  |  |
| Outlet - clamp  | 1-1/2"             | 1-1/2"             | 2"                 |  |  |
| Cap type  | Sealed             | Sealed             | Sealed             |  |  |
| Order Ref   | 483-100C-150C-P-H2 | 483-150C-150C-P-H2 | 483-150C-200C-P-H2 |  |  |
| Price (£)   | 629.00             | 674.00             | 877.00             |  |  |
| Cap type  | Rotalift           | Rotalift           | Rotalift           |  |  |
| Order Ref   | 483-100C-150C-P-H4 | 483-150C-150C-P-H4 | 483-150C-200C-P-H4 |  |  |
| Price (£)   | 664.00             | 709.00             | 937.00             |  |  |
| Cap type  | Pneumatic          | Pneumatic          | Pneumatic          |  |  |
| Order Ref   | 483-100C-150C-P-H8 | 483-150C-150C-P-H8 | 483-150C-200C-P-H8 |  |  |
| Price (£)   | 1,142.00           | 1,177.00           | 1,682.00           |  |  |

Certification - Material certification covering wetted parts - £25.00 per valve.

#### 488 Series

The 488 series valves are intended for liquid and gas applications up to 16 barg. When fitted with an Perlast seat seal valves are also suitable for steam duty. All valves are fitted with an EPDM bellows which prevents media from entering the spring chamber during discharge. Three orifice sizes and three connection options are available for the 488 valve based on capacity requirements. Standard valves have a sealed gas tight cap with manual rotalift and pneumatic lifting devices also available.



| 488, 316L, EPDM seat | seal, inlet 0.4 Ra, outlet 3.2 Ra |                    |                    |  |
|----------------------|-----------------------------------|--------------------|--------------------|--|
| Orifice size         | 23mm                              | 37mm               | 46mm               |  |
| Inlet - clamp        | 1-1/2″                            | 2"                 | 3"                 |  |
| Outlet - clamp       | 2"                                | 3"                 | 4-1/2"             |  |
| Cap type             | Sealed                            | Sealed             | Sealed             |  |
| Order Ref            | 488-150C-200C-E-H2                | 488-200C-300C-E-H2 | 488-300C-450C-E-H2 |  |
| Price (£)            | 1,525.00                          | 2,056.00           | 2,400.00           |  |
| Cap type             | Rotalift                          | Rotalift           | Rotalift           |  |
| Order Ref            | 488-150C-200C-E-H4                | 488-200C-300C-E-H4 | 488-300C-450C-E-H4 |  |
| Price (£)            | 1,590.00                          | 2,154.00           | 2,499.00           |  |
| Cap type             | Pneumatic                         | Pneumatic          | Pneumatic          |  |
| Order Ref            | 488-150C-200C-E-H8                | 488-200C-300C-E-H8 | 488-300C-450C-E-H8 |  |
| Price (£)            | 2,423.00                          | 3,117.00           | 3,461.00           |  |

| 488, 316L, Perlast seat seal, inlet 0.4 Ra, outlet 3.2 Ra |                    |                    |                    |  |  |
|---|--------------------|--------------------|--------------------|--|--|
| Orifice size  | 23mm               | 37mm               | 46mm               |  |  |
| Inlet - clamp   | 1-1/2"             | 2"                 | 3"                 |  |  |
| Outlet - clamp  | 2"                 | 3"                 | 4-1/2"             |  |  |
| Cap type  | Sealed             | Sealed             | Sealed             |  |  |
| Order Ref   | 488-150C-200C-P-H2 | 488-200C-300C-P-H2 | 488-300C-450C-P-H2 |  |  |
| Price (£)   | 1,607.00           | 2,156.00           | 2,510.00           |  |  |
| Cap type  | Rotalift           | Rotalift           | Rotalift           |  |  |
| Order Ref   | 488-150C-200C-P-H4 | 488-200C-300C-P-H4 | 488-300C-450C-P-H4 |  |  |
| Price (£)   | 1,672.00           | 2,254.00           | 2,609.00           |  |  |
| Cap type  | Pneumatic          | Pneumatic          | Pneumatic          |  |  |
| Order Ref   | 488-150C-200C-P-H8 | 488-200C-300C-P-H8 | 488-300C-450C-P-H8 |  |  |
| Price (£)   | 2,505.00           | 3,217.00           | 3,571.00           |  |  |

**Certification** - Material certification covering wetted parts - £35.00 per valve.

#### Also available

- $\boldsymbol{\cdot}$  Flanged and screwed valves
- · Lift indicator switches

#### **Control Valves**

Staitech offer a range of self acting, pneumatic and electrically actuated control valves for pressure, back pressure, flow control and tank blanketing applications. In addition to valves, a range of controllers and sensors are also available.





# **Steam Separators and Filters**

Separators are designed to remove entrained moisture from steam supplies. Units are available either fully welded or with removable end caps and internal baffle plate. For applications requiring a filtered steam supply, Staitech offer a range of stainless steel housing together with sintered and pleated filter cartridge elements.





# **Heat Exchangers**

Staitech represent Exergy LLC in the UK and Ireland. Exergy specialise in compact heat exchangers for industrial and high purity applications. The full range of Exergy products can be viewed at Exergyllc.com.



# **Steam Quality Testing Equipment**

Steam quality testing in accordance with the HTM2010 and HTM2032 standards is becoming more prevalent in the Pharmaceutical industry today. To facilitate such testing Staitech offer a full range of testing equipment to include non condensible gas test units, pitot tubes and test elbows.





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Order form also available at: www.staitech.com



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